HONDA
POWER PRODUCTS

GENERAL PURPOSE ENGINE

GXV610U1
GXV610R1
GXV620U1
GXV620R1

PARTS CATALOGUE

2

13Z6E602

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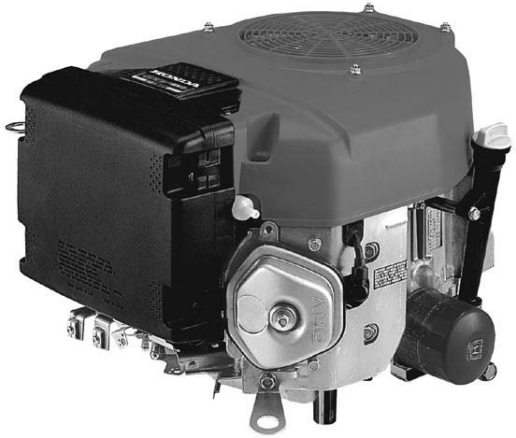
GXV610U1

GXV620U1



GXV620R1

FOREWORD INDEX 1

ENGINE GROUP 2

PART NUMBER INDEX 3

PART NAME INDEX 4

Instruction for use of parts catalogue

- **This parts catalogue was prepared based on the latest information available as of January 10, 2008.**
  - See the parts catalogue news for any revision that is made after January 10, 2008.
- **Always specify the part number when ordering a part.**
  - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
  - Note that the illustrations (part drawings) can differ from the actual parts in shape.
    They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

Initial version issue date June 10, 2005
Honda Motor Co., Ltd.

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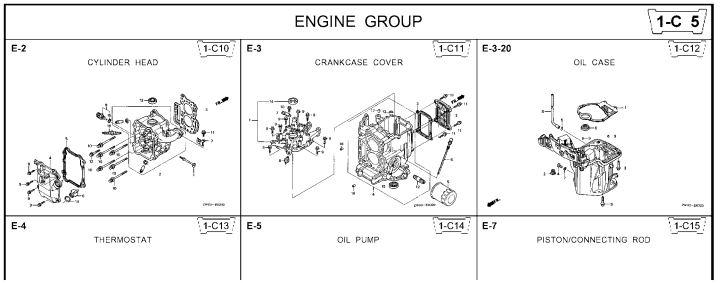
How to refer to the part information

Ⓐ Reference with “Illustrated index”



Ⓑ Reference with “Part number index”

PART NO. INDEX

Part Number	Address	Page	Ref.
06000			
06316-ZW9-000	1-G9	88	1
11000			
11300-ZW9-405	1-C11	27	1
11300-ZW9-406	1-C11	27	1
11340-ZW9-000	1-C11	27	2
11342-ZW9-000	1-C11	27	3
11381-ZW9-003	1-C12	28	1
12000			
12000-ZW9-405ZA	1-C11	27	4
12155-ZV4-A00	1-C13	29	1
12166-ZW9-000	1-C10	26	1
12209-GB4-681	1-C16	32	1
12210-ZW9-405ZA	1-C10	26	2
12216-ZE2-300	1-E8	55	1
	1-E11	58	1
15212-ZW9-000	1-C14	30	
15220-ZW9-003	1-C14	30	
15332-ZW9-000	1-E8	55	
15332-ZW9-A30	1-E11	58	
15400-PFB-004	1-C11	27	
15422-ZW9-000	1-C14	30	
15473-881-000	1-C14	30	
15474-ZW9-000	1-C14	30	
15611-921-000	1-C10	26	
15655-ZW9-000	1-C11	27	
16000			
16010-ZV4-005	1-D4	36	
16011-ZV4-005	1-D4	36	
16013-ZW9-003	1-D4	36	
16016-ZW9-003	1-D4	36	
16016-ZW9-721	1-D4	36	
16023-ZW9-003	1-D4	36	
16024-ZV4-650	1-D4	36	
16028-ZV4-650	1-D4	36	

Ⓒ Reference with “Part name index”

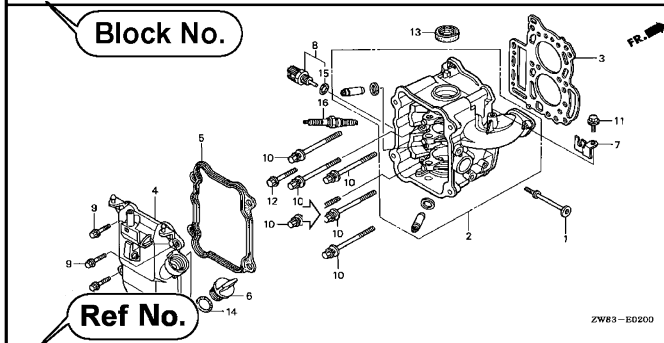
PART NAME INDEX

Part name	Address	Page	Ref.	
[A]				BOLT ,
ABSORBER ,FUEL	1-E15	62	5	
ARMATURE COMP.	1-D11	43	7	BOLT ,
ARM COMP. ,LINK JOINT	1-G6	85	18	BOLT ,
ARM COMP. ,SHIFT LINK	1-G6	85	14	BOLT ,
ARM COMP. ,TILT	1-F15	79	20	
ARM ,FUEL PUMP ROCKER	1-C16	32	4	
ARM ,REVERSE LOCK	1-F15	79	18	
ARM ,SHIFT LINK	1-F11	74	7	
ARM ,STOPPER	1-D1	33	12	BOLT ,
ARM ,THROTTLE REMOTE	1-F11	74	6	
ARM ,VALVE ROCKER	1-C16	32	3	
[B]				
BAG ,TOOL ,160MM	1-G5	84	10	
BAND	1-G6	86	37	
BAND B1,WIRE	1-F6	69	1	
BAND ,CORD	1-F3	67	18	BOLT ,
BAND ,TUBE CLIP ,11MM	1-E15	63	20	
BAND ,TUBE CLIP ,12.5MM	1-E15	63	19	BOLT ,

Address No.

E-2 CYLINDER HEAD 1-C10

Block No.



Service item	F.R.T.
O-RING, 26X2.7	0.1
.PLUG, SPARK	
O-RING, 9.5X1.5	0.2
.SENSOR ASSY., WATER TEMPERATURE	
COVER COMP., HEAD	0.3
.PACKING, HEAD COVER	
GASKET, CYLINDER HEAD	1.8
OIL SEAL, 20X32X6	2.4
HEAD COMP., CYLINDER	3.1

Ref No.

Ref. No.	Part No.	Description	Reqd. QTY BF 9.9D1	BFP 9.9D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	Serial No.	Parts catalogue code
1	12166-ZW9-000	STOPPER, ENGINE SIDE	2	2	2	2	2	2		
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER *NH8*.....DARK GRAY	1	1	1	1	1	1		
3	12251-ZW9-003	GASKET, CYLINDER HEAD	1	1	1	1	1	1		
4	12310-ZW9-000	COVER COMP., HEAD	1	1	1	1	1	1		
5	12312-ZW9-000	PACKING, HEAD COVER	1	1	1	1	1	1		
6	15611-921-000	CAP, OIL (NO GAUGE)	1	1	1	1	1	1		
7	16617-ZW9-000	HOLDER, CABLE	1	1	1	1	1	1	-------- --------	SC,SG
	16617-ZW9-010		1	1	1	1	1	1	-------- 1001800	LHC,LHD
			1	1	1	1	1	1	1001801 --------	LHC,LHD
8	35673-ZW5-003	SENSOR ASSY., WATER TEMPERATURE	1	1	1	1	1	1		
9	90003-ZW9-000	BOLT, FLANGE, 6X22	4	4	4	4	4	4		
10	90007-ZW9-003	BOLT, FLANGE, 8X83	6	6	6	6	6	6		
11	90011-ZW9-000	BOLT, FLANGE, 6X14(CT200)	1	1	1	1	1	1		
12	90020-ZW9-000	BOLT, FLANGE, 8X40	2	2	2	2	2	2		
13	91202-KJ9-003	OIL SEAL, 20X32X6	1	1	1	1	1	1		
14	91301-805-000	O-RING, 26X2.7	1	1	1	1	1	1		
15	91307-PK2-005	O-RING, 9.5X1.5(HONDA KIKAKI)	1	1	1	1	1	1		
16	98059-55916	PLUG, SPARK (CR5EH-9)	2	2	2	2	2	2		
	98059-55926	PLUG, SPARK (U16FER9)	2	2	2	2	2	2		

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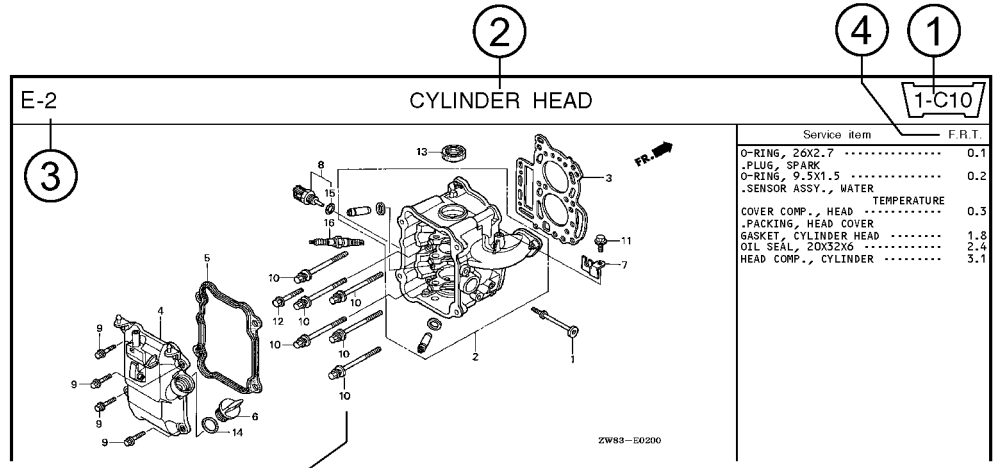
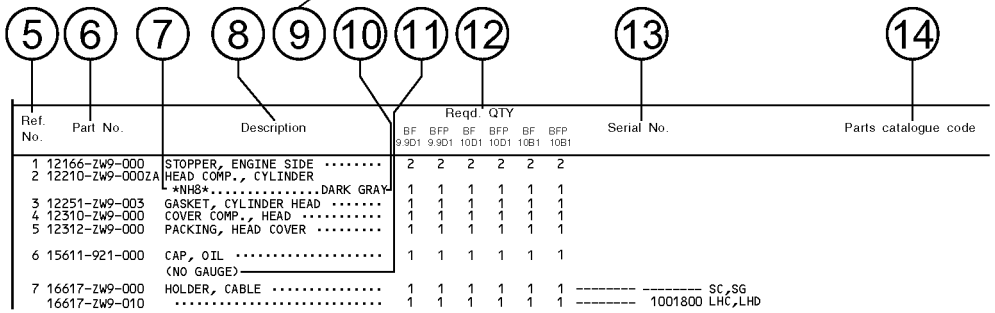
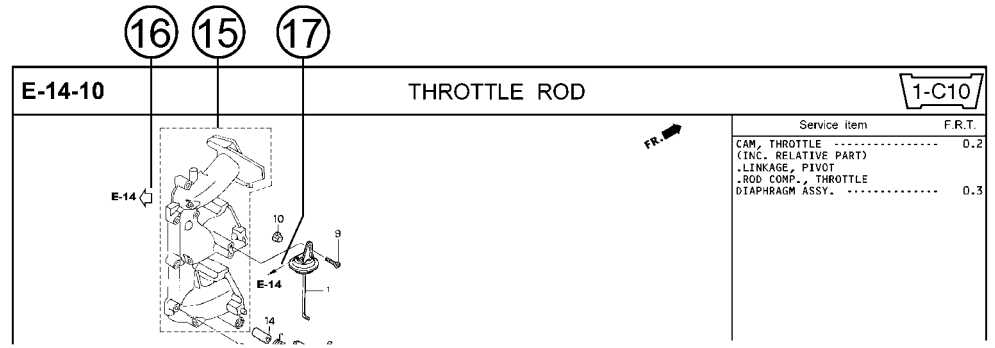
Page No.

2000.09.20 E

Part catalogue structure




5
6
7
8
9
10
11
12
13
14
Ref. No.
Part No.
Description
Reqd. QTY
BF 9.9D1
BFP 9.9D1
BF 10D1
BFP 10D1
BF 10B1
BFP 10B1
Serial No.
Parts catalogue code
1 12166-ZW9-000 STOPPER, ENGINE SIDE 2 2 2 2 2 2
2 12210-ZW9-000ZA HEAD COMP., CYLINDER *NH8*.....DARK GRAY 1 1 1 1 1 1
3 12251-ZW9-003 GASKET, CYLINDER HEAD 1 1 1 1 1 1
4 12310-ZW9-000 COVER COMP., HEAD 1 1 1 1 1 1
5 12312-ZW9-000 PACKING, HEAD COVER 1 1 1 1 1 1
6 15611-921-000 CAP, OIL 1 1 1 1 1 1
(NO GAUGE)
7 16617-ZW9-000 HOLDER, CABLE ..... 1 1 1 1 1 1 -------- -------- SC,SG
16617-ZW9-010 ..... 1 1 1 1 1 1 -------- 1001800 LHC,LHD



① Address number
- Address No. is provided (in place of the page No.) to help you refer to the part with the part No. or part name.

② Block title ③ Block number

④ Service item/Flat rate time

⑤ Reference number
- Title number marked with the parenthesis or parentheses indicates that it continues from the previous page.

⑥ Part number ⑦ Honda color code

⑧ Description

⑨ Assemblies
- Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

⑩ Color description

⑪ Note
- Notes are shown with the parentheses in the part name column.

⑫ Required quantity
- Required QTY shown in the parenthesis or parentheses indicates the optional part.
- Required QTY marked with “N” Indicates the optional part that should be selected as needed.
- Required QTY indicates the number of the part used in the block.

⑬ Serial number

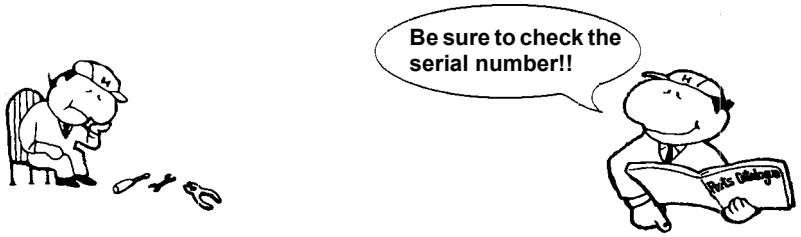
⑭ Type
- When the type column is blank, it indicates that the part is applicable to all types.
- As the type of the actual unit may differ from the “parts catalogue, type” please refer to “Models, types and applicable serial numbers” for confirmation.

⑮ ⬚
- Parts enclosed within a dotted line ⬚ are covered in a different block.

⑯ ⇦
- A hollow arrow ⇦ indicates the block No. for the parts enclosed within a dotted line ⬚ .

⑰ ←
- A solid arrow ← indicates the block No. the part in question is connected to.

When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY BF 9.9D1	BFP 9.9D1	BF 10D1	BFP 10D1	BF 10B1	BFP 10B1	Serial No.
1	12166-ZW9-000	STOPPER, ENGINE SIDE ·····	2	2	2	2	2	2	
2	12210-ZW9-000ZA	HEAD COMP., CYLINDER							
		NH8.....DARK GRAY	1	1	1	1	1	1	
3	12251-ZW9-003	GASKET, CYLINDER HEAD ·····	1	1	1	1	1	1	
4	12310-ZW9-000	COVER COMP., HEAD ·····	1	1	1	1	1	1	
5	12312-ZW9-000	PACKING, HEAD COVER ·····	1	1	1	1	1	1	
6	15611-921-000	CAP, OIL ····· (NO GAUGE)	1	1	1	1	1	1	
7	16617-ZW9-000	HOLDER, CABLE (###)·····	1	1	1	1	1	1	------- ------- SC,SG
	16617-ZW9-010	·····	1	1	1	1	1	1	------- 1001800 LHC,LHD
			1	1	1	1	1	1	1001801 ------- LHC,LHD

The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1001801 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1001800.

• The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

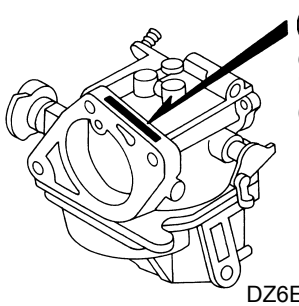
Abbreviations used in the parts catalogue

• The following abbreviations are used in the parts name column.

A ..... Ampere
A.C. ..... Alternating current
ASSY. .... Assembly
AT. ..... Automatic transmission
C.D.I. ..... Capacitive discharge ignition
COMP. ... Complete
D.C. ..... Direct current
EX. ..... Exhaust
G.F.C.I ... Ground fault circuit interruptor
HEX. ..... Hexagonal
H.S.T. .... Hydrostatic transmission
FR. .....Front
IN. .....Inlet
L (100L) .Link (100 Links)
L. .....Left
MM .....Millimeter
MT. .....Manual Transmission
P.T.O. .....Power take off
R. .....Right
RR. .....Rear
STD. .....Standard
T (22T) ...Tooth (22 Teeth)
V .....Volt
W .....Watt

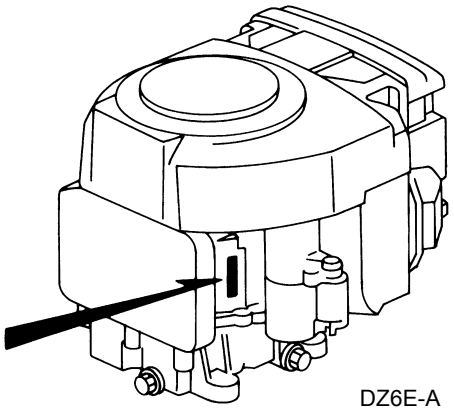
How to check the part block and serial numbers

Part block	Engine parts E-2~	Carburetor parts E-14~
Numbers needed	Stamped engine number	Stamped carburetor identification number
Check point	①	②



DZ6E-B

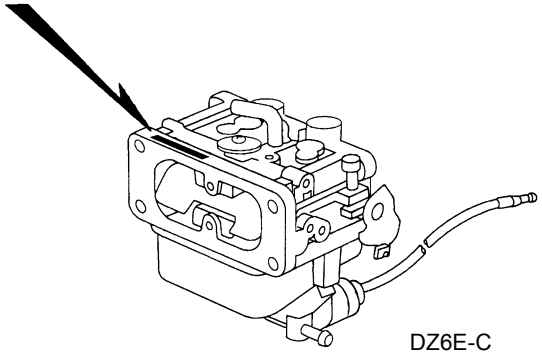
② **CARBURETOR IDENTIFICATION NUMBER (GXV610U1/610R1/ 620U1 Except TAE2 Type/620R1)**



DZ6E-A

① **TYPE ENGINE SERIAL NUMBER**

② **CARBURETOR IDENTIFICATION NUMBER (GXV620U1 TAE2 Type)**



DZ6E-C

Models, parts catalogue codes and applicable serial numbers

• **Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.**

Model	Type	Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GXV610U1	QAF	QAF	GJAFK-1000001~	BG23B A/B
	QAFN	QAFN		BG23B B
	QWA	QWA		BG23B A/B
	QYC4	QYC4		
	QYF4	QYF4		
	QZC2	QZC2		BG23D A
GXV610R1	QAF	QAF		BG23B B
GXV620U1	QAF	QAF	GJAGK-1000001~	BG26B A/B
	QAF6	QAF6		
	QWA	QWA		
	QWA6	QWA6		
	QYC4	QYC4		
	QYF	QYF		
	QYF4	QYF4		
	TAE2	TAE2		BK04A A
GXV620R1	QAF	QAF		BG26B B

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

BG23B A KC ナ

Features of each type

- **See the following table for the features of each type. (Items in brackets are optional)**

Specifications \ Model		GXV610U1						GXV610R1
Specifications \ Type		QAF	QAFN	QWA	QYC4	QYF4	QZC2	QAF
Crankshaft	25.4mm Ø Straight	●	●	●	●	●	●	●
	28.575mm Ø Straight							
Recoil starter				●			●	
Starter motor		●	●	●	●	●		●
Air cleaner		●	●	●	●	●	●	●

Specifications \ Model		GXV620U1								GXV620R1
Specifications \ Type		QAF	QAF6	QWA	QWA6	QYC4	QYF	QYF4	TAE2	QAF
Crankshaft	25.4mm Ø Straight	●	●	●	●	●	●	●		●
	28.575mm Ø Straight								●	
Recoil starter				●	●					
Starter motor		●	●	●	●	●	●	●	●	●
Air cleaner		●	●	●	●	●	●	●		●

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalog in brackets ( ) underneath the part name.
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
  (For the method of cutting the bulk part, and method of filling out orders etc., please refer to the instructions issued with the bulk part.)

Bulk part number of fuel hose, general purpose hose and vinyl hose.

Example: 9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number:
Refers to the bulk part.

Marking code (fuel hose and general purpose hose)
Change code (Vinyl hose)
Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

• Fuel hose	2: Red outside braid (3 mm inside dia. only)	• General hose	1: Ash gray	• Vinyl hose	1: Clear
	5: Black inside braid		2: Ash gray		2: Black
	3: Red (3 mm inside dia. only)		3: Black		3: Light red
	4: Ash gray with red stripe (3 mm inside dia. only)		5: Black		6: Light red
	6: Black				7: Pale black

Lengths:
001: 1 m (standard)
003: 3 m
008: 8 m
} Application or specification of some parts is not settled.

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm	50: 5.0 mm	70: 7.0 mm	11: 11 mm	12: 12 (outside dia. 17) mm
35: 3.5 mm	55: 5.3 mm, 5.5 mm	75: 7.3 mm, 7.5 mm	91: 12 (outside dia. 15) mm	14: 14 mm
45: 4.5 mm	65: 6.5 mm	80: 8.0 mm	92: 12 (outside dia. 16) mm	17: 17 mm

ID./OD. code: (vinyl hose)

01: ID. 2.9, OD. 6.8 mm	12: ID. 5.0, OD. 7.0 mm	21: ID. 8.0, OD. 9.0 mm	37: ID. 11.0, OD. 15.0 mm	50: ID. 16.0, OD. 19.0 mm
03: ID. 3.0, OD. 6.0 mm	10: ID. 5.0, OD. 8.0 mm	23: ID. 8.0, OD. 12.0 mm	38: ID. 12.0, OD. 13.0 mm	55: ID. 17.5, OD. 20.5 mm
05: ID. 3.5, OD. 6.5 mm	11: ID. 5.0, OD. 9.0 mm	25: ID. 9.0, OD. 11.0 mm	39: ID. 12.0, OD. 14.0 mm	60: ID. 22.0, OD. 27.0 mm
07: ID. 4.0, OD. 7.0 mm	14: ID. 6.0, OD. 9.0 mm	27: ID. 9.0, OD. 13.0 mm	40: ID. 12.0, OD. 16.0 mm	
08: ID. 4.5, OD. 6.5 mm	17: ID. 7.0, OD. 9.0 mm	33: ID. 10.0, OD. 14.0 mm	43: ID. 13.0, OD. 15.0 mm	
09: ID. 4.5, OD. 8.0 mm	19: ID. 7.0, OD. 11.0 mm	36: ID. 11.0, OD. 13.0 mm	45: ID. 14.0, OD. 18.0 mm	

Hose type:
1: Fuel hose
3: Vinyl hose
5: General hose

◎ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**
Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a product, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system

- Net service time
  - Removal, Disassembly/reassembly, Installation
  - Inspection, Measurement, Adjustment, Confirmation
  - Diagnosis/troubleshooting (Electric system)
  - Completion inspection
- Float time
  - Preparation (Process check, Confirmation arrangement for necessary tools)
  - Related work (Transfer of products)

* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/ installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
  Example: (0.1)→6 minutes, (0.2)→12 minutes
  [Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda products as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

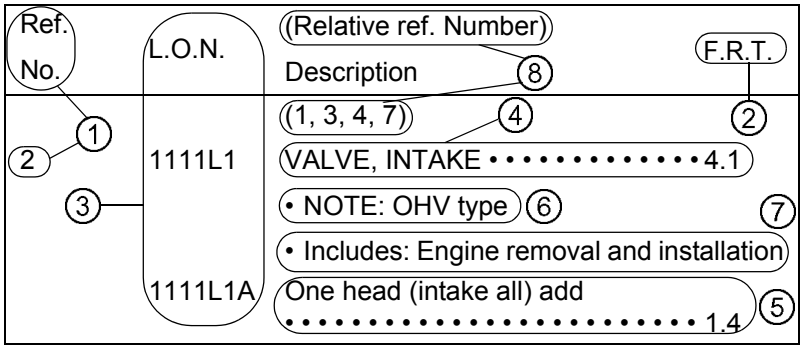
- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).
- Products and parts whose location for installation differs according to its status of use and application.

* When FRT is not presented, please calculate wages based on appropriate actual work time.

Operation not included of FRT

- Oil and coolant water drainig, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)



①Reference No. of the illustration of part that shows location of the replacement work.

②FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.

③LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

④Indicating the intake valve replacement and FRT4.1.

⑤Indicating FRT1.4 that will be added when additional operation (whole intake side of one cylinder head) is done in association with intake valve replacement.

⑥Indicating work condition or application condition of the service item.

⑦Indicating work contents that are included in the service item.

⑧Indicating a reference No. whose operation and time are the same as FRT4.1 for the intake valve.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(intake valve replacement)

Open to the page of the block where the intake valve's spare part illustration is shown.

⇩

Look for the intake valve illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	**1111L1**	**VALVE, INTAKE** • • • • • • • • • • • •	**4.1**
	•	•	•
	•	•	•
+			

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION • • • • • • • • • • • • • • • • • •			

- **LON code system**

1	11	1	L1	A
a	b	c	d	e

a) Category code..... Engine
b) Location/function code ..... Engine upper
c) Operation code..... Replace
d) Operation sequence number (Unit code can be shown with alphabet)
..... Intake valve
(No regular rule of code)
e) Additional code ..... One head (intake all)
(No regular rule of code)

1	11	1	L1	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Power drive
3	Fuel & Exhaust
4	Frame & Body
5	Steering
6	Electrical
7	Axle & Brake
8	Control system
9	-
0	Attachments

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Rotation
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurment
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts
(1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, T: Transmission, D: Drive system,
B: Body and related parts

(1) Removal/Installation

Set with the parts configuration in the status of being removed from the product.

	LON	DESCRIPTION	FRT
E		**CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION**	
	1111N0	LEFT	1.2
	1111N1	RIGHT	1.2
	1111N2	BOTH	2.0

(2) Adjustment

	LON	DESCRIPTION	FRT
E	1113A1	**VALVE CLEARANCE-ADJUSTMENT** NOTE: For 1 product	0.4
	1163A0	**CONTROL, THROTTLE/GOVERNOR-ADJUSTMENT**	0.3
	3113A2	**CARBURETOR IDLE-ADJUSTMENT**	0.2

(3) Inspection, Measurement, Cleaning

	LON	DESCRIPTION	FRT
E	1105A0	**ENGINE OIL-INSPECTION**	0.1
	3120A0	**AIR CLEANER-CLEANING** INCLUDES: Air cleaner-inspection	0.2
	3130A0	**SPARK ARRESTER-CLEANING**	0.2
	6140A0	**SPARK PLUG-ADJUSTMENT/CLEANING** NOTE: For 1 product	0.2

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

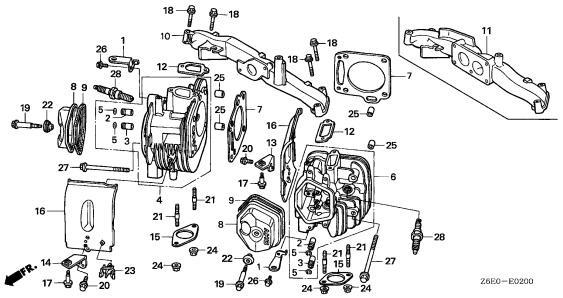
	LON	DESCRIPTION	FRT
E	3112A0	**CARBURETOR-OVERHAUL** INCLUDES: All necessary adjustment	0.8

(5) Other work

	LON	DESCRIPTION	FRT
E	1101E1	**ENGINE OIL-CHANGE** INCLUDES: Engine oil-inspection	0.2

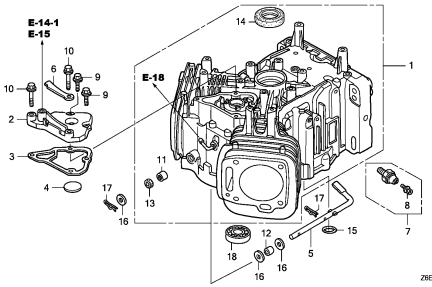
E-2 C 1

CYLINDER HEAD



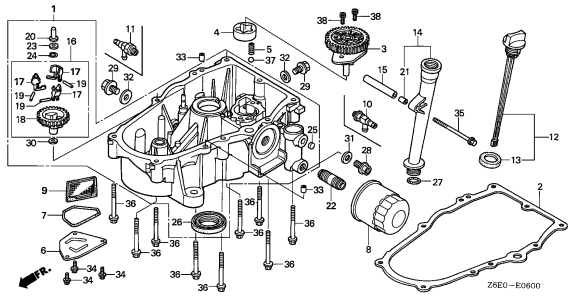
E-3 C 3

CYLINDER BARREL



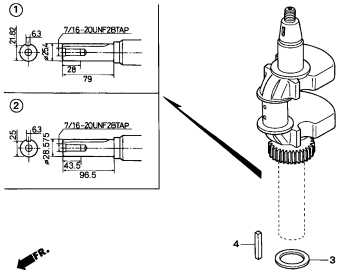
E-6 C 5

OIL PAN



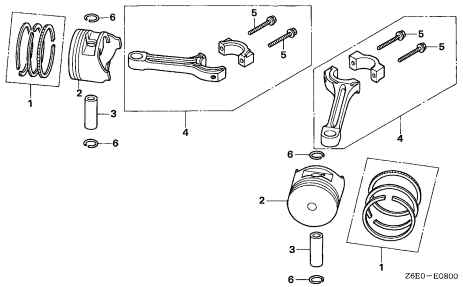
E-7 C 8

CRANKSHAFT



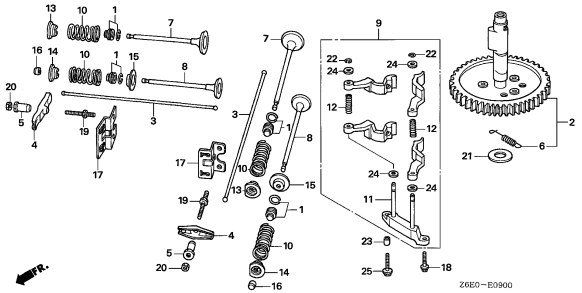
E-8 C 9

PISTON/CONNECTING ROD



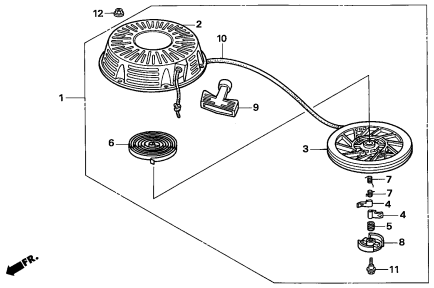
E-9 C11

CAMSHAFT



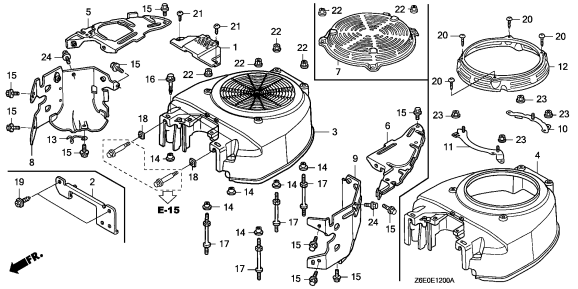
E-11 D 1

RECOIL STARTER



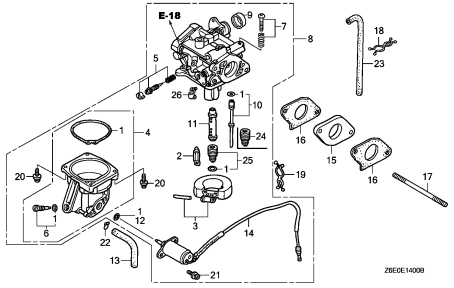
E-12 D 2

FAN COVER



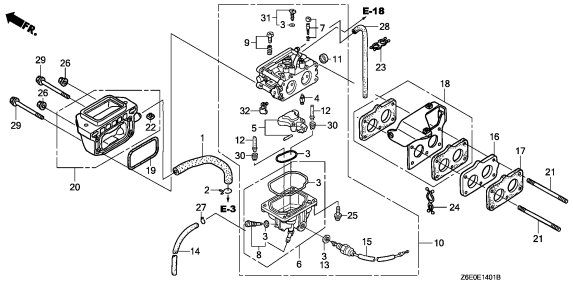
E-14 D 4

CARBURETOR(1)



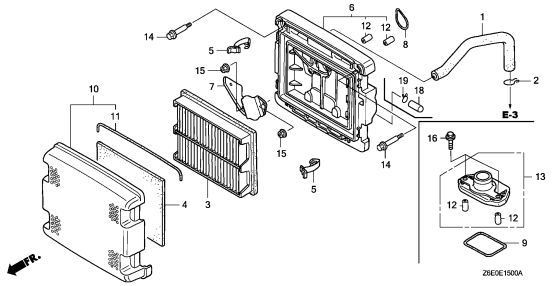
E-14-1 D 6

CARBURETOR(2)



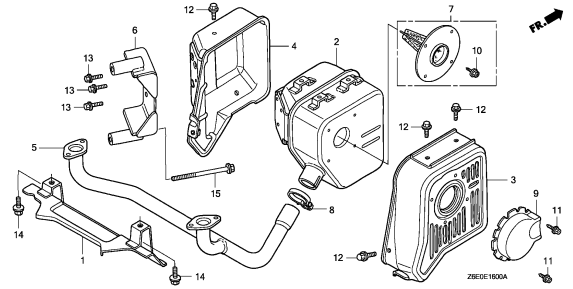
E-15 D 8

AIR CLEANER



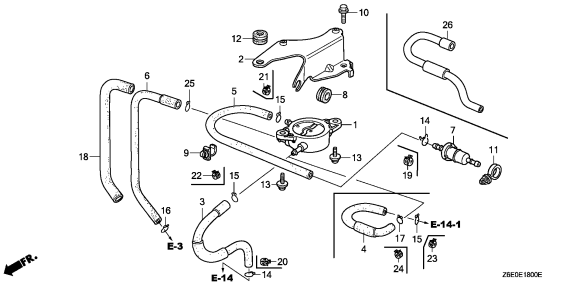
E-16 D10

MUFFLER



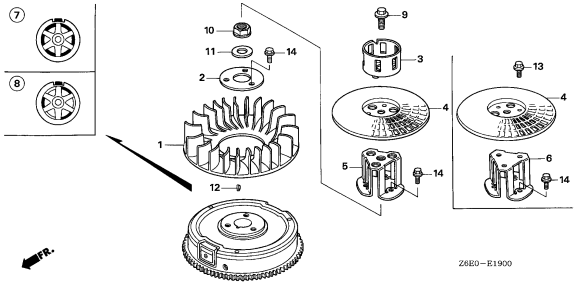
E-18 D11

FUEL PUMP



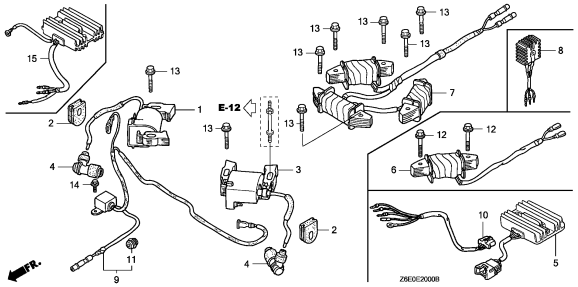
E-19 D14

FLYWHEEL



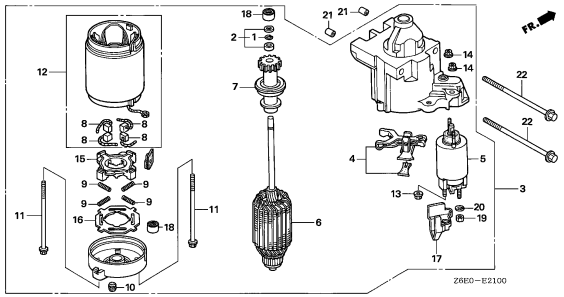
E-20 D15

IGNITION COIL



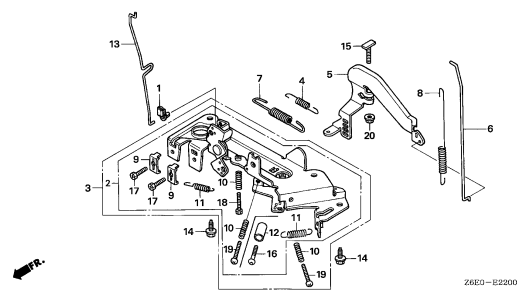
E-21 E 1

STARTER MOTOR



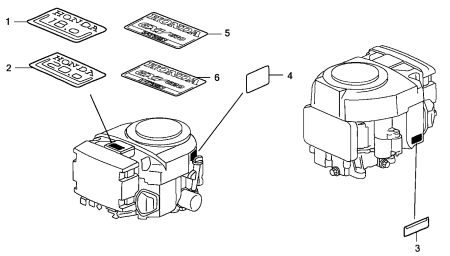
E-22 E 3

CONTROL



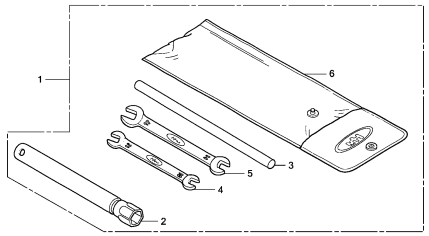
E-28 E 5

LABEL



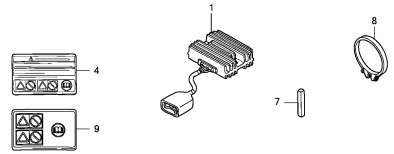
E-29 E 6

TOOL

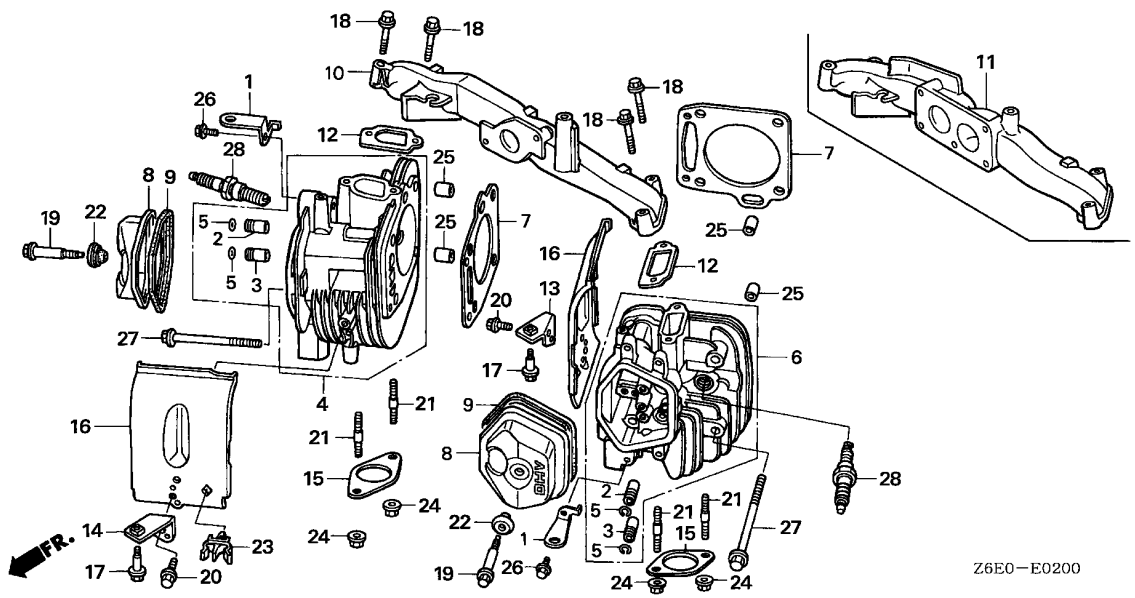


E-40 E 7

OTHER PARTS

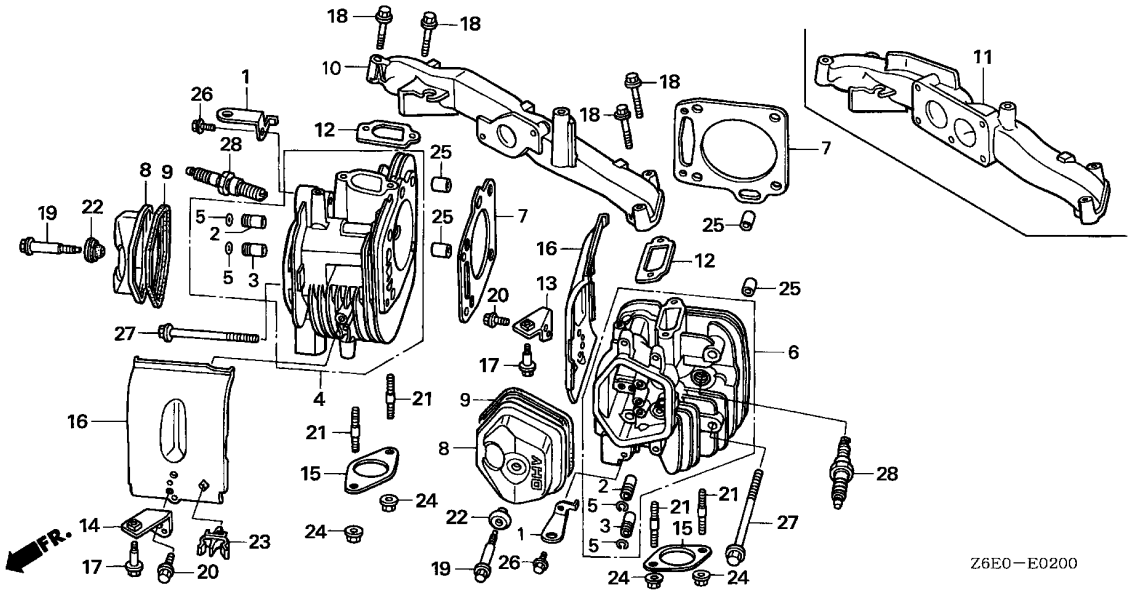


CYLINDER HEAD



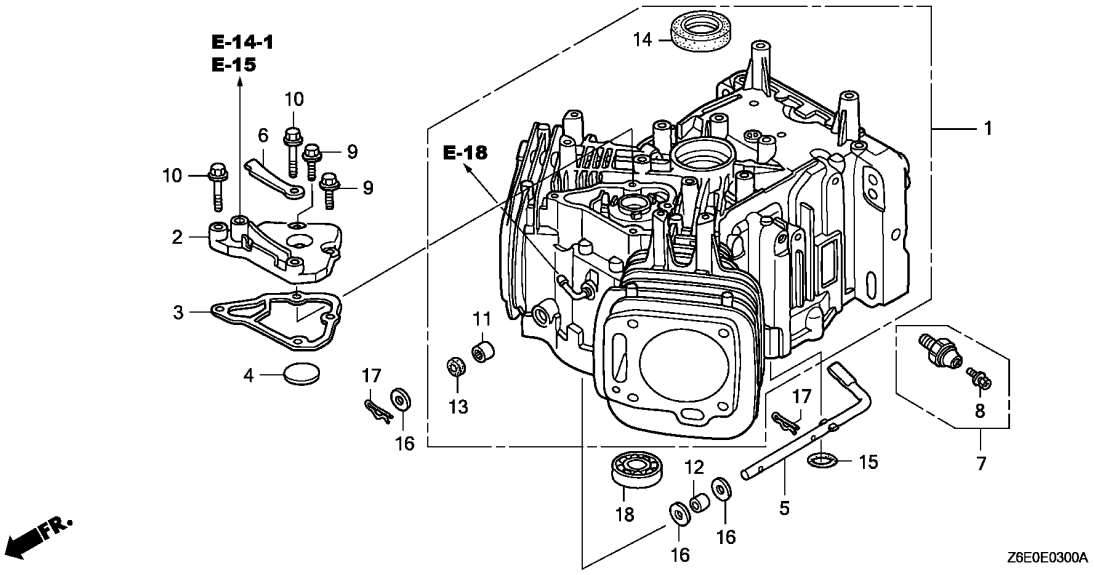
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	1111F3	HEAD, CYLINDER :RIGHT BANK ---	1.6
	1111L4	HEAD, CYLINDER :BOTH BANKS ---	2.4
6	1111F2	HEAD, CYLINDER :LEFT BANK ----	1.6
	1111L4	HEAD, CYLINDER :BOTH BANKS ---	2.4
7	1111M4	GASKET, CYLINDER HEAD :LEFT --	1.2
	1111M5	GASKET, CYLINDER HEAD :RIGHT -	1.2
	1111M6	GASKET, CYLINDER HEAD :BOTH --	2.0
8		(9)	
	1111D3	COVER, CYLINDER HEAD AND/OR PACKING, HEAD COVER :LEFT ---	0.2
	1111D4	COVER, CYLINDER HEAD AND/OR PACKING, HEAD COVER :RIGHT --	0.2
	1111L5	COVER, CYLINDER HEAD AND/OR PACKING, HEAD COVER :BOTH ---	0.4
10	3111C4	MANIFOLD, INTAKE ------------	0.6
12	3111B6	GASKET, INTAKE MANIFOLD ------	0.6
		.NOTE: Same time for two units	
15	3131J1	GASKET, EXHAUST PIPE :LEFT ---	0.4
	3131J2	GASKET, EXHAUST PIPE :RIGHT --	0.4
28	6141E6	PLUG, SPARK :LEFT BANK -------	0.1
	6141E7	PLUG, SPARK :RIGHT BANK ------	0.1
	6141E8	PLUG, SPARK :BOTH BANKS ------	0.2

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	11911-ZJ1-840	HANGER, ENGINE ------------	2	2	2	2		
2	12204-ZE2-306	GUIDE, IN. VALVE (O.S.) -----	2	2	2	2		
3	12205-ZJ1-405	GUIDE, EX. VALVE (O.S.) -----	2	2	2	2		
4	12210-ZJ1-406	HEAD COMP., CYLINDER (#1) ---	1	1	1	1		
5	12216-ZE2-300	CLIP, VALVE GUIDE ----------	4	4	4	4		
6	12220-ZJ1-405	HEAD COMP., CYLINDER (#2) ---	1	1	1	1		
7	12251-ZJ1-841	GASKET, CYLINDER HEAD -------	2	2	2	2		
8	12311-ZJ1-840	COVER, HEAD ----------	2	2	2	2		
9	12391-ZE2-020	PACKING, HEAD COVER -------	2	2	2	2		
10	17101-ZJ4-830	MANIFOLD, INTAKE ----------	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
11	17101-ZN1-000	MANIFOLD, INTAKE ----------	-	-	1	-	-------- --------	TAE2
12	17151-ZJ1-841	GASKET, INTAKE MANIFOLD -----	2	2	2	2		
13	17213-ZJ4-830	BRACKET, R. AIR CLEANER -----	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
14	17214-ZJ4-830	BRACKET, L. AIR CLEANER -----	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
15	18333-ZE3-800	GASKET, EX. PIPE ----------	2	2	2	2		
16	19682-ZJ1-840	SHROUD, HEAD ----------	2	2	2	2		
17	90002-ZJ1-840	BOLT, FLANGE, 6MM ----------	2	2	-	2		
			-	-	2	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
18	90011-ZJ1-841	BOLT, SOCKET, 8X45 ----------	4	4	4	4		
19	90014-ZE2-000	BOLT, HEAD COVER ----------	2	2	2	2		
20	90014-952-000	BOLT, FLANGE, 6X14(CT200) ---	2	2	2	2		
21	90018-ZJ1-840	BOLT, STUD, 8X22 ----------	4	4	4	4		



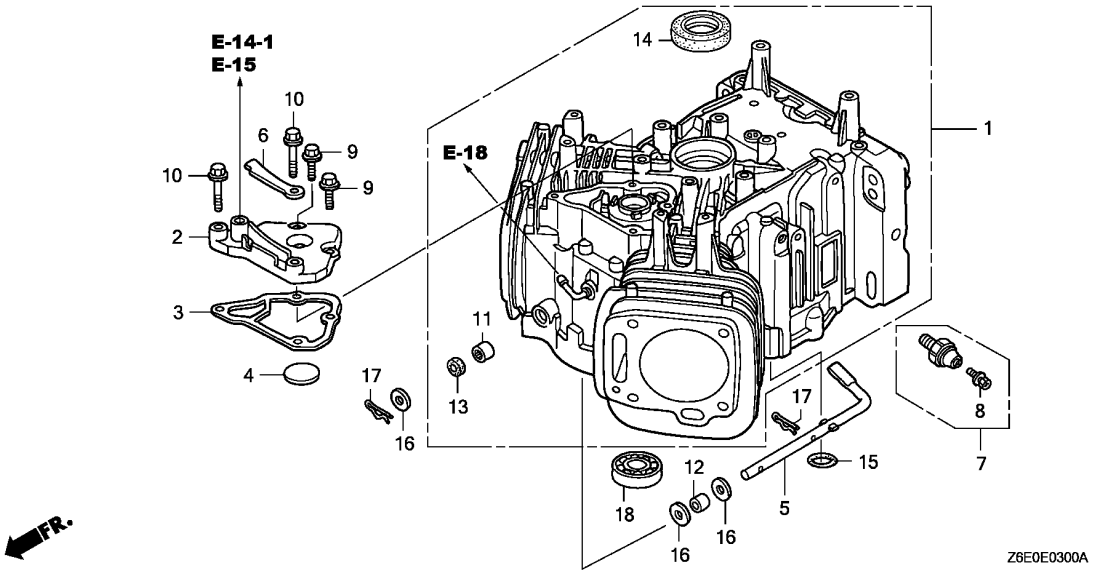
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
22	90441-ZE2-010	WASHER COMP., HEAD COVER	2	2	2	2		
23	90684-SB3-003	CLIP, FUEL TUBE	1	1	1	1		
24	94050-08000	NUT, FLANGE, 8MM	4	4	4	4		
25	94301-12200	DOWEL PIN, 12X20	4	4	4	4		
26	95701-08020-00	BOLT, FLANGE, 8X20	2	2	2	2		
27	95701-10080-00	BOLT, FLANGE, 10X80	8	8	8	8		
28	98079-52876	PLUG, SPARK (BPR2ES)(NGK)	(2)	(2)	(2)	(2)		
	98079-5485V	PLUG, SPARK (J14CR-U)(DENSO)	(2)	(2)	(2)	(2)		
	98079-5487V	PLUG, SPARK (ZGR4A)	(2)	(2)	(2)	(2)		
	98079-5585V	PLUG, SPARK (J16CR-U)(DENSO)	2	2	2	2		
	98079-5587V	PLUG, SPARK (ZGR5A)	2	2	2	2		

CYLINDER BARREL



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A0	BARREL, CYLINDER ----------	4.0
2		(3)	
	1111D1	COVER, BREATHER AND/OR PACKING, BREATHER COVER -----	0.9
4	1111K9	VALVE, BREATHER ----------	0.9
5	1161B4	SHAFT, GOVERNOR ARM ----------	1.3
7	6151E4	SWITCH, OIL PRESSURE ---------	0.2
13	1101C4	OIL SEAL, GOVERNOR ARM SHAFT -	1.3
14	1101E6	OIL SEAL, CRANKSHAFT :UPPER --	3.5
18	1111R0	BEARING, CAMSHAFT :UPPER -----	2.0

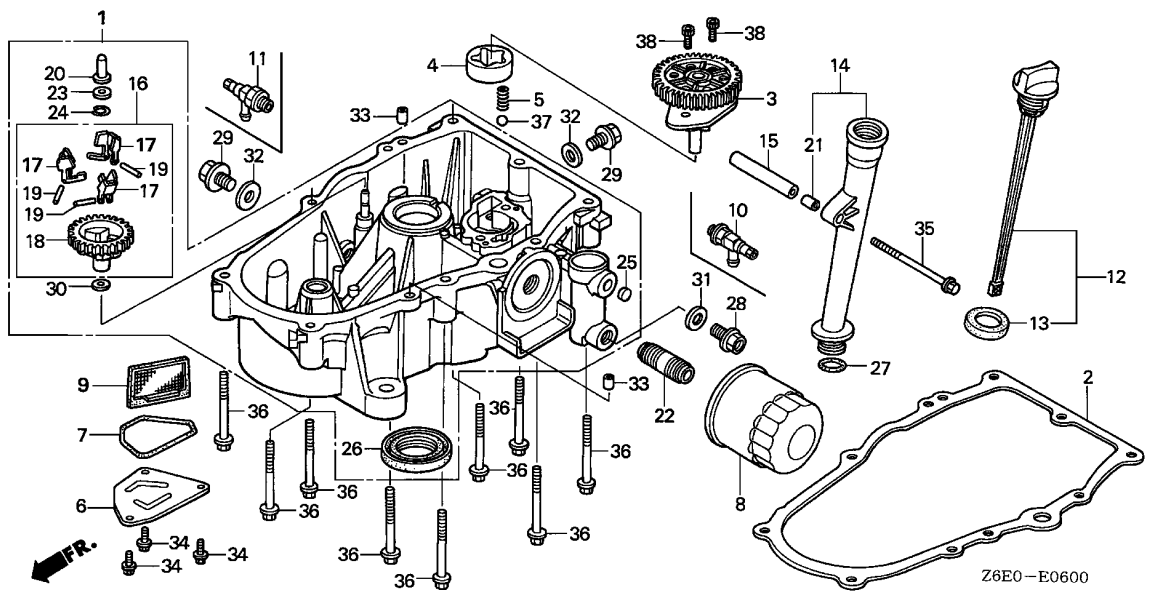
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	12000-ZJ4-405	BARREL ASSY., CYLINDER ------	1	-	1	-	--------	--------	QAF6,QWA6,QYC4,QZC2
			1	-	-	-	--------	--------	QAF,QWA,QYF4
			-	-	1	-	--------	1017603	QAF,QWA,QYF,QYF4,TAE2
	12000-ZJ4-415	----------	1	-	-	-	--------	--------	QAFN
			-	1	-	1			
			-	-	1	-	1017604	--------	QAF,QWA,QYF,QYF4,TAE2
2	12356-ZJ1-000	COVER, BREATHER ----------	1	1	1	1			
3	12358-ZJ1-000	PACKING, BREATHER COVER -----	1	1	1	1			
4	12372-ZE2-300	VALVE, BREATHER ----------	1	1	1	1			
5	16541-ZJ1-840	SHAFT, GOVERNOR ARM ---------	1	1	1	1			
6	31511-ZJ1-000	CLAMPER, CORD ----------	1	1	1	1			
7	37240-ZG5-004	SWITCH, OIL PRESSURE ---------	1	-	-	-	--------	1002890	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	--------	1008008	
	35490-Z6D-003	SWITCH ASSY., OIL PRESSURE --	1	-	-	-	--------	--------	QAFN
			1	-	-	-	1002891	--------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1008009		
8	90002-ZG5-004	SCREW-WASHER, 4X8 ----------	1	-	-	-	--------	1002890	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	--------	1008008	
	90002-ZW2-F01	----------	1	-	-	-	--------	--------	QAFN
			1	-	-	-	1002891	--------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1008009		
9	90029-888-000	BOLT, FLANGE, 6X16(CT200) ---	2	2	2	2			
10	90031-ZE1-000	BOLT, FLANGE, 6X32 ----------	2	2	2	2			
11	91001-ZJ1-841	BEARING, NEEDLE, 8X12.7X11.1	1	1	1	1			
12	91002-ZJ1-841	BEARING, NEEDLE, 8X12X10 ----	1	1	1	1			



Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
13	91201-ZE9-003	OIL SEAL, 8X14X5	1	1	1	1		
14	91201-ZJ1-841	OIL SEAL, 38X58X9	1	1	1	1		
15	91302-MB6-830	O-RING, 13X3.0	1	1	1	1		
16	94102-08800	WASHER, PLAIN, 8MM	3	3	3	3		
17	94251-08000	PIN, LOCK, 8MM	2	2	2	2		
18	96140-60030-10	BEARING, RADIAL BALL, 6003	1	1	1	1		

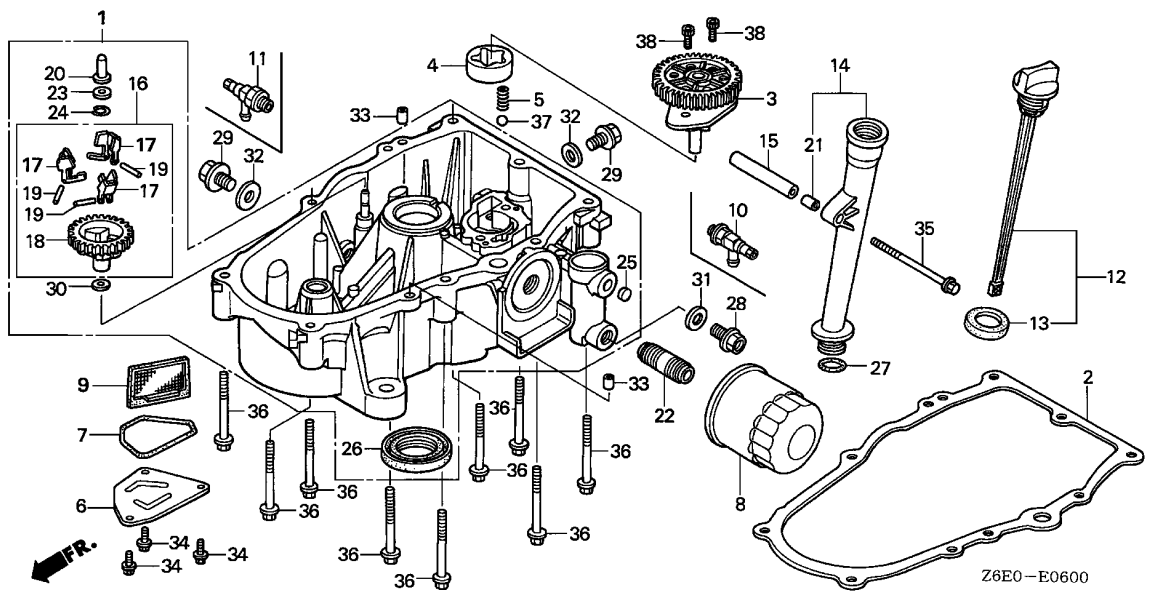
E-6 OIL PAN

C 5

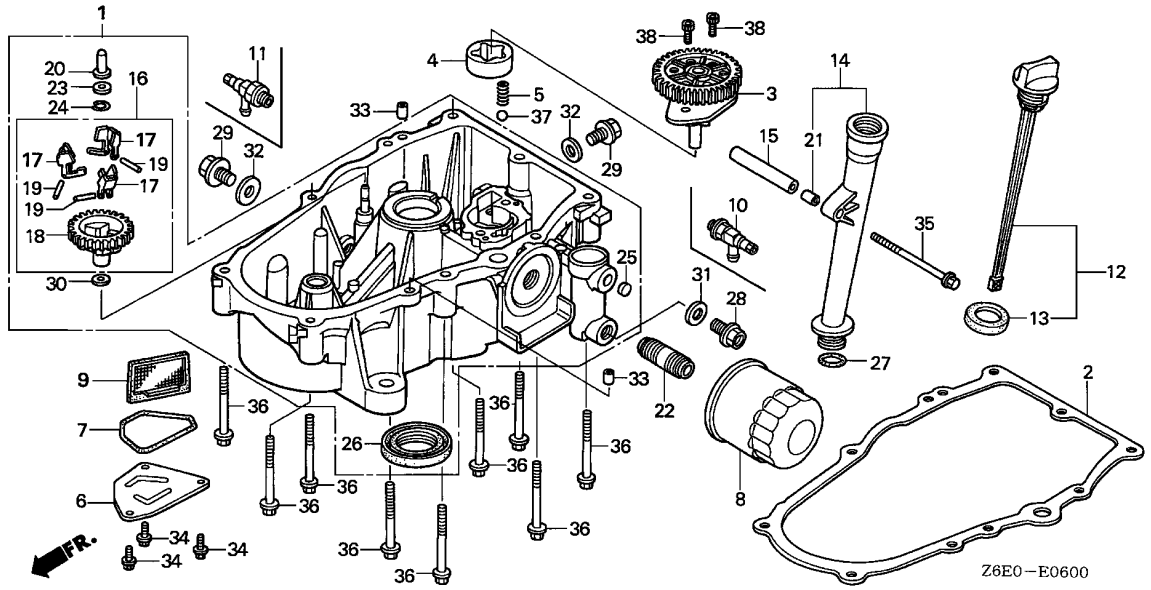


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1131C1	PAN, OIL	1.5
2	1131C2	PACKING, OIL PAN	0.9
3	1131A2	COVER, OIL PUMP	1.0
4	1131B3	ROTOR, OIL PUMP OUTER	1.0
8	110175	CARTRIDGE, OIL FILTER	0.2
9		(6,7)	
	1101D2	SCREEN, OIL FILTER	0.2
10		(11)	
	1171A9	VALVE, OIL SHUT-OFF	0.1
14		(27)	
	1101B9	EXTENSION, OIL FILLER AND/OR PACKING, OIL FILLER EXTENSION	0.1
18		(17)	
	1161A7	HOLDER, GOVERNOR WEIGHT	1.3
26	1101E7	OIL SEAL, CRANKSHAFT :LOWER	1.0
31	1101D5	WASHER, DRAIN PLUG	0.2

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	11300-ZJ4-831	PAN ASSY., OIL	1	-	-	-	---------	1002530	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	---------	1007082	
	11300-ZJ4-832		1	-	-	-	---------	---------	QAFN
			1	-	-	-	1002531	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1007083		
2	11381-ZJ1-840	GASKET, CASE COVER	1	1	1	1			
3	15120-ZJ1-000	COVER ASSY., OIL PUMP (TWO BOLTS)	1	-	-	-	---------	1002530	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	---------	1007082	
	15120-ZJ1-010	COVER ASSY., OIL PUMP (THREE BOLTS)	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1002531	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1007083		
4	15124-ZJ1-003	ROTOR, OIL PUMP OUTER	1	1	1	1			
5	15232-ZJ1-000	SPRING, RELIEF VALVE	1	1	1	1			
6	15334-ZJ4-000	PLATE, OIL FILTER	1	1	1	1			
7	15339-ZJ4-000	O-RING, OIL PLATE	1	1	1	1			
8	15400-PFB-004	CARTRIDGE, OIL FILTER (TOYO ROKI)	1	-	-	-	---------	1001072	QYC4,QYF4
			-	-	1	-	---------	---------	QYC4
	15400-ZJ1-004		1	-	1	-	---------	---------	QAF,QAFN,QAF6,QWA,QWA6,QYF,QZC2,TAE2
			-	1	-	1			
			-	-	1	-	---------	---------	QYF4
	15400-PFB-014		1	-	-	-	1001073	---------	QYC4,QYF4
9	15427-ZG8-000	SCREEN, OIL FILTER	1	1	1	1			
10	15558-ZJ1-003	VALVE, OIL SHUT-OFF	(1)	(1)	(1)	(1)			



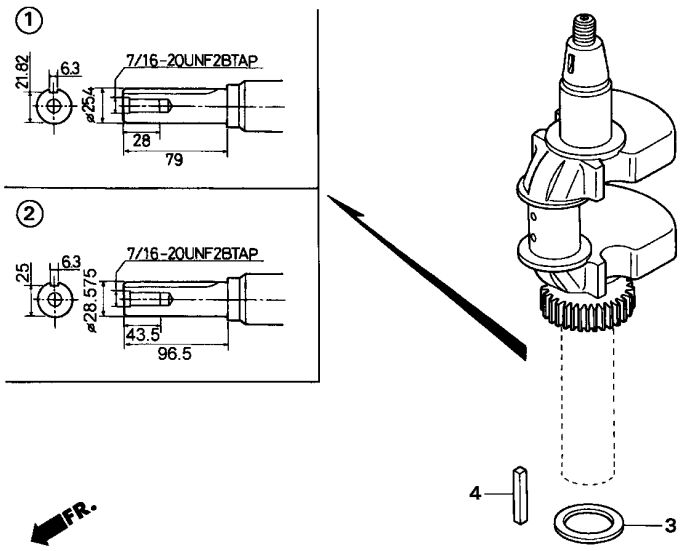
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
11	15558-772-010	VALVE, OIL SHUT-OFF	(1)	(1)	(1)	(1)		
12	15600-ZJ4-000	CAP ASSY., OIL FILLER	1	1	1	1		
13	15625-ZE8-000	PACKING, OIL FILLER CAP	1	1	1	1		
14	15630-ZE8-000	EXTENSION, OIL FILLER	1	1	1	1		
15	15637-ZJ4-830	COLLAR, FILLER SETTING	1	1	1	1		
16	16510-ZJ1-840	GOVERNOR ASSY.	1	1	1	1		
17	16511-ZJ1-840	WEIGHT, GOVERNOR	3	3	3	3		
18	16512-ZJ1-840	HOLDER, GOVERNOR WEIGHT	1	1	1	1		
19	16513-ZE2-000	PIN, GOVERNOR WEIGHT	3	3	3	3		
20	16531-ZOA-000	SLIDER, GOVERNOR	1	1	1	1		
21	17240-ZE6-000	COLLAR, EXTENSION	1	1	1	1		
22	90018-PN3-000	HOLDER, OIL FILTER	1	1	1	1		
23	90473-147-000	WASHER, 6X16	1	1	1	1		
24	90602-ZE1-000	CLIP, GOVERNOR HOLDER	1	1	1	1		
25	90855-921-300	PLUG, SEALING, 10MM	1	1	1	1		
26	91202-ZJ1-841	OIL SEAL, 38X58X9	1	1	1	1		
27	91301-ZE9-003	O-RING, 22.5X2.2	1	1	1	1		
28	92800-14000	BOLT, DRAIN PLUG, 14MM	1	1	1	1		
29	92800-20000	BOLT, DRAIN PLUG, 20MM	2	2	2	2		
30	94101-06800	WASHER, PLAIN, 6MM	1	1	1	1		
31	94109-14000	WASHER, DRAIN PLUG, 14MM	1	1	1	1		
32	94109-20000	WASHER, DRAIN PLUG, 20MM	2	2	2	2		
33	94301-08140	DOWEL PIN, 8X14	2	2	2	2		
34	95701-06014-00	BOLT, FLANGE, 6X14	3	3	3	3		
35	95701-06100-00	BOLT, FLANGE, 6X100	1	1	1	1		



Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
36	95701-08050-00	BOLT, FLANGE, 8X50 ----------	9	9	9	9			
37	96211-12000	BALL, STEEL, #12 (3/8) ------	1	1	1	1			
38	96600-06016-00	BOLT, SOCKET, 6X16 ----------	2	-	-	-	---------	1002530	QAF,QWA,QYC4,QYF4,QZC2
			-	-	2	-	---------	1007082	
			3	-	-	-	---------	---------	QAFN
			3	-	-	-	1002531	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	3	-	3			
			-	-	3	-	1007083		

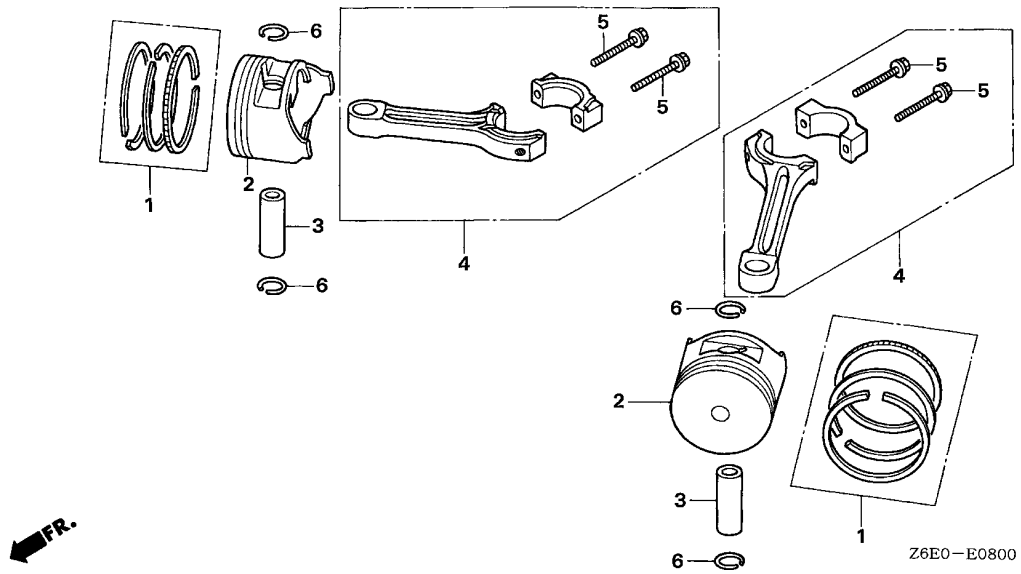
2

CRANKSHAFT



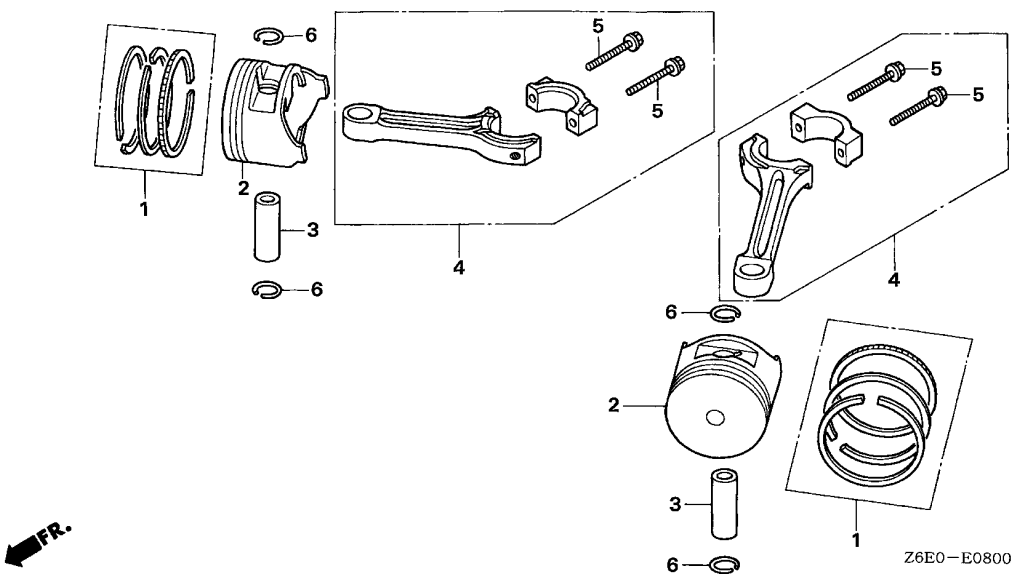
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2)	
	1101F0	CRANKSHAFT ----------	3.4

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	13310-ZJ4-830	CRANKSHAFT COMP. ----------	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
2	13310-ZJ6-U10	CRANKSHAFT COMP. ----------	-	-	1	-	-------- --------	TAE2
3	90401-ZJ1-000	WASHER, CRANKSHAFT THRUST (38.5X54.0X1.0)	1	1	1	1		
4	90745-ZE2-600	KEY, 6.3X6.3X43 ----------	(1)	(1)	(1)	(1)		

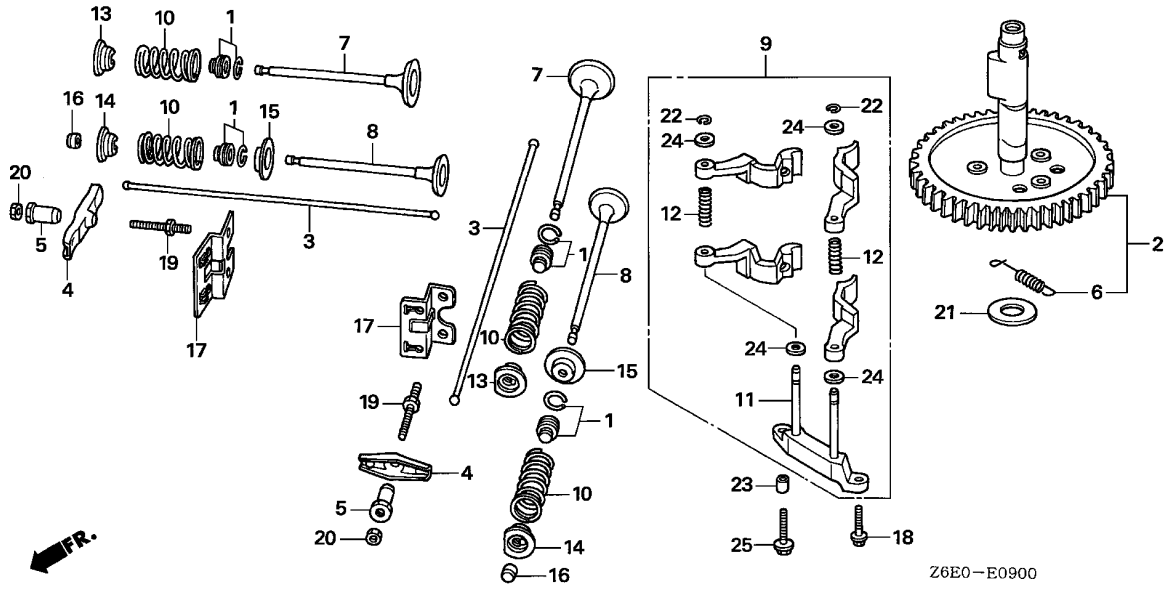


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(1,3,4)	
	1111R2	PISTON AND/OR RING SET AND/OR BEARING AND/OR ROD (1 CYLINDER) :LEFT BANK ····· .INCLUDES: Inspection/ Measurement/Cleaning	3.6
	1111R3	PISTON AND/OR RING SET AND/OR BEARING AND/OR ROD (1 CYLINDER) :RIGHT BANK ···· .INCLUDES: Inspection/ Measurement/Cleaning	3.6
	1111R4	PISTON AND/OR RING SET AND/OR BEARING AND/OR ROD (ALL CYLINDERS) :BOTH BANKS · .INCLUDES: Inspection/ Measurement/Cleaning	3.8

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	13010-ZJ1-841	RING SET, PISTON (STD.) (NIPPON)	2	-	-	-	-------- --------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	2	-	-------- 1017603	
	13011-ZJ1-841	RING SET, PISTON (O.25) (NIPPON)	(2)	-	-	-	-------- --------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	(2)	-	-------- 1017603	
	13012-ZJ1-841	RING SET, PISTON (O.50) (NIPPON)	(2)	-	-	-	-------- --------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	(2)	-	-------- 1017603	
	13013-ZJ1-841	RING SET, PISTON (O.75) (NIPPON)	(2)	-	-	-	-------- --------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	(2)	-	-------- 1017603	
	13010-Z5H-004	RING SET, PISTON (STD.) (TEIKOKU)	2	-	-	-	-------- --------	QAFN
			-	2	-	2		
			-	-	2	-	1017604	
	13011-Z5H-004	RING SET, PISTON (O.25) (TEIKOKU)	(2)	-	-	-	-------- --------	QAFN
			-	(2)	-	(2)		
			-	-	(2)	-	1017604	
	13012-Z5H-004	RING SET, PISTON (O.50) (TEIKOKU)	(2)	-	-	-	-------- --------	QAFN
			-	(2)	-	(2)		
			-	-	(2)	-	1017604	
	13013-Z5H-004	RING SET, PISTON (O.75) (TEIKOKU)	(2)	-	-	-	-------- --------	QAFN
			-	(2)	-	(2)		
			-	-	(2)	-	1017604	

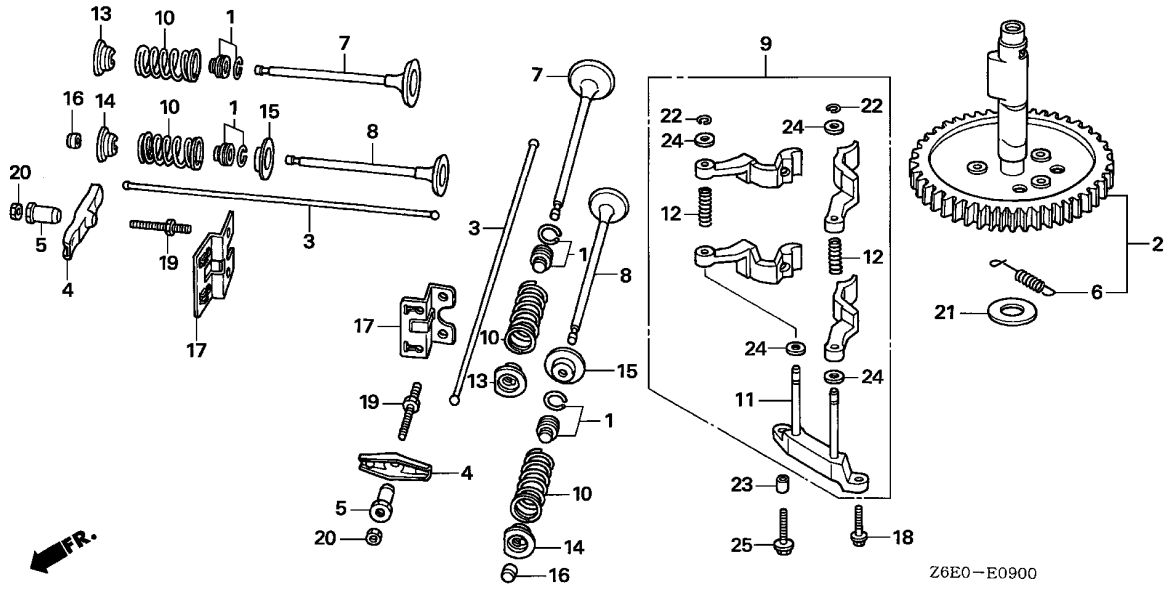


Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
2	13101-ZJ1-840	PISTON (STD.)	2	-	-	-	---------	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	2	-	---------	1017603	
	13102-ZJ1-840	PISTON (0.25)	(2)	-	-	-	---------	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	(2)	-	---------	1017603	
	13103-ZJ1-840	PISTON (0.50)	(2)	-	-	-	---------	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	(2)	-	---------	1017603	
	13104-ZJ1-840	PISTON (0.75)	(2)	-	-	-	---------	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	-	(2)	-	---------	1017603	
	13101-ZJ1-841	PISTON (STD.)	2	-	-	-	---------	---------	QAFN
			-	2	-	2			
			-	-	2	-	1017604		
	13102-ZJ1-841	PISTON (0.25)	(2)	-	-	-	---------	---------	QAFN
			-	(2)	-	(2)			
			-	-	(2)	-	1017604		
	13103-ZJ1-841	PISTON (0.50)	(2)	-	-	-	---------	---------	QAFN
			-	(2)	-	(2)			
			-	-	(2)	-	1017604		
	13104-ZJ1-841	PISTON (0.75)	(2)	-	-	-	---------	---------	QAFN
			-	(2)	-	(2)			
			-	-	(2)	-	1017604		
3	13111-ZJ1-840	PIN, PISTON	2	2	2	2			
4	13200-ZJ1-841	ROD ASSY., CONNECTING	2	2	2	2			
5	90001-ZN1-000	BOLT, CONNECTING ROD, 6X37	4	4	4	4			
6	90551-ZE1-000	CLIP, PISTON PIN, 18MM	4	4	4	4			



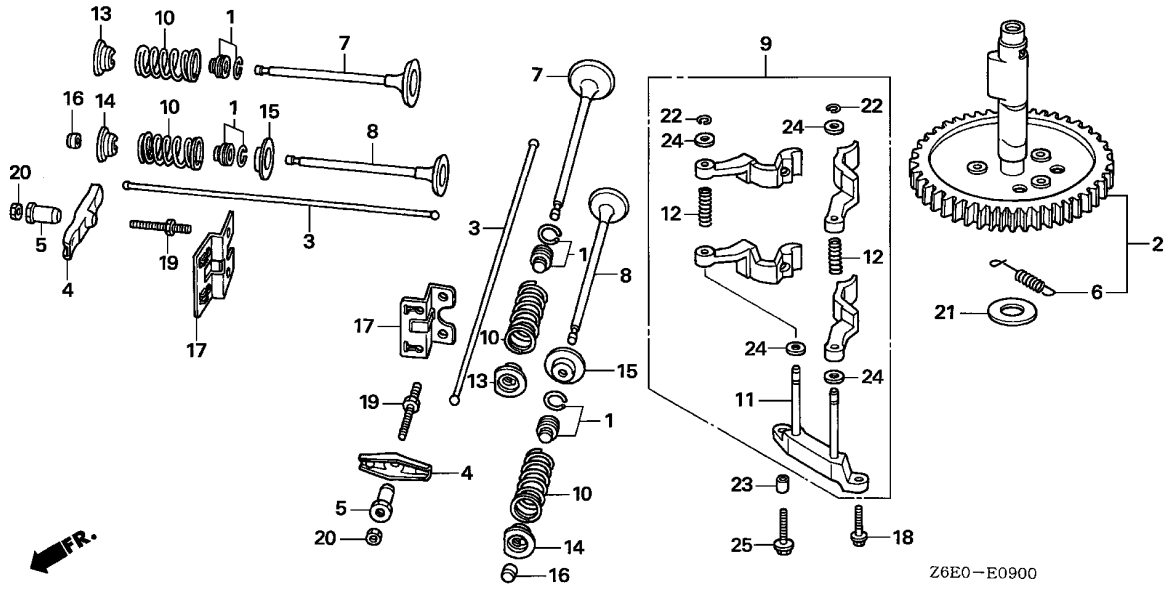
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111U9	SEAL, INTAKE VALVE STEM(ONE) :LEFT BANK	1.2
		.INCLUDES: Valve clearance adjustment	
	1111U9B	.Replace one head(intake and exhaust all) add	0.1
	1111V0	SEAL, INTAKE VALVE STEM(ONE) :RIGHT BANK	1.2
		.INCLUDES: Valve clearance adjustment	
	1111V0B	.Replace one head(intake and exhaust all) add	0.1
	1111V1	SEAL, EXHAUST VALVE STEM(ONE) :LEFT BANK	1.2
		.INCLUDES: Valve clearance adjustment	
	1111V1B	.Replace one head(intake and exhaust all) add	0.1
	1111V2	SEAL, EXHAUST VALVE STEM(ONE) :RIGHT BANK	1.2
		.INCLUDES: Valve clearance adjustment	
	1111V2B	.Replace one head(intake and exhaust all) add	0.1
2	1111C2	CAMSHAFT	1.3

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	12209-ZE8-003	SEAL, VALVE STEM	4	4	4	4		
2	14100-ZJ1-842	CAMSHAFT ASSY.	1	1	1	1		
3	14410-ZJ1-840	ROD, PUSH	4	4	4	4		
4	14431-ZE2-010	ARM, VALVE ROCKER	4	4	4	4		
5	14451-ZE1-013	PIVOT, ROCKER ARM	4	4	4	4		
6	14568-ZJ1-841	SPRING, WEIGHT RETURN	1	1	1	1		
7	14711-ZE3-000	VALVE, IN.	2	2	2	2		
8	14721-ZE3-000	VALVE, EX.	2	2	2	2		
9	14730-ZJ1-841	LIFTER ASSY., VALVE	1	-	1	-	-------- --------	QAF6,QWA6,QYC4,QZC2
			1	-	-	-	-------- --------	QAF,QWA,QYF4
			-	-	1	-	-------- 1017515	QAF,QWA,QYF,QYF4,TAE2
	14730-ZJ1-842	----------	1	-	-	-	-------- --------	QAFN
			-	1	-	1		
			-	-	1	-	1017516 --------	QAF,QWA,QYF,QYF4,TAE2
10	14751-ZE2-003	SPRING, VALVE	4	4	4	4		
11	14760-ZJ1-840	SHAFT COMP., VALVE LIFTER	1	1	1	1		
12	14764-ZJ1-840	SPRING, VALVE LIFTER	2	2	2	2		
13	14771-ZE2-000	RETAINER, IN. VALVE SPRING	2	2	2	2		
14	14773-ZE2-000	RETAINER, EX. VALVE SPRING	2	2	2	2		
15	14775-ZE2-010	SEAT, VALVE SPRING	2	2	2	2		
16	14781-ZE2-000	ROTATOR, VALVE	2	2	2	2		
17	14791-ZE9-010	GUIDE, PUSH ROD	2	2	2	2		
18	90005-896-000	BOLT, FLANGE, 5X16	1	1	1	1		
19	90012-ZE0-010	BOLT, PIVOT, 8MM	4	4	4	4		
20	90206-ZE1-000	NUT, PIVOT ADJUSTING	4	4	4	4		

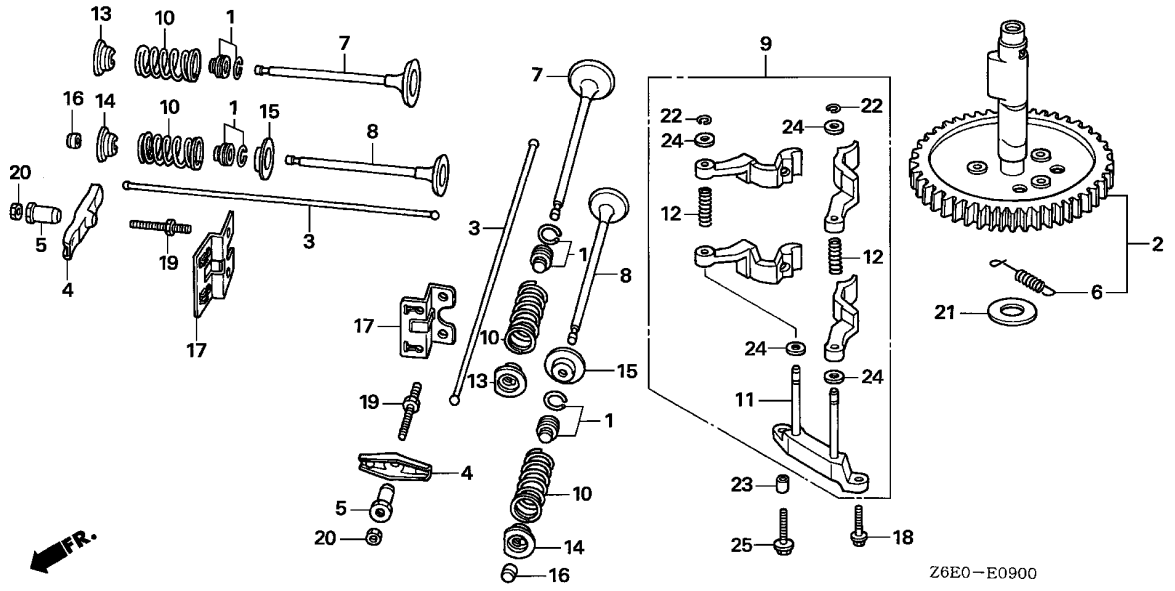


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	1111X5	ROD, PUSH(ONE)	
		:LEFT BANK INTAKE ----------	0.3
		.INCLUDES: Valve clearance adjustment	
	1111X5B	.Replace one head(intake and exhaust all) add ----------	0.1
	1111X5C	.Replace both heads (intake and exhaust all) add	0.5
	1111X6	ROD, PUSH(ONE)	
		:RIGHT BANK INTAKE ----------	0.3
		.INCLUDES: Valve clearance adjustment	
	1111X6B	.Replace one head(intake and exhaust all) add ----------	0.1
	1111X6C	.Replace both heads (intake and exhaust all) add	0.5
	1111X7	ROD, PUSH(ONE)	
		:LEFT BANK EXHAUST ----------	0.3
		.INCLUDES: Valve clearance adjustment	
	1111X7B	.Replace one head(intake and exhaust all) add ----------	0.1
	1111X7C	.Replace both heads	
+		(intake and exhaust all) add	0.5

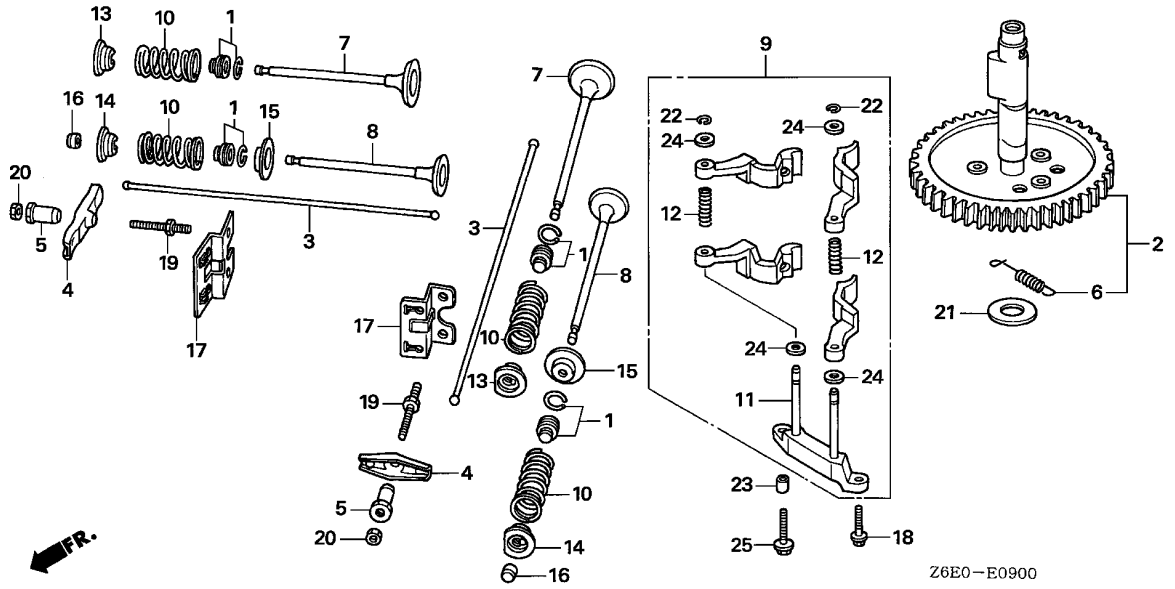
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
21	90446-357-000	WASHER, THRUST, 17.2MM ------	1	1	1	1		
22	90602-ZE1-000	CLIP, GOVERNOR HOLDER -------	2	2	2	2		
23	90702-GB6-910	DOWEL PIN, 8X12 ------------	1	1	1	1		
24	94101-06800	WASHER, PLAIN, 6MM ----------	4	4	4	4		
25	95701-06025-00	BOLT, FLANGE, 6X25 ----------	1	1	1	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 3	1111X8	ROD, PUSH(ONE) :RIGHT BANK EXHAUST ····· .INCLUDES: Valve clearance adjustment	0.3
	1111X8B	.Replace one head(intake and exhaust all) add ·····	0.1
	1111X8C	.Replace both heads (intake and exhaust all) add	0.5
4	1111T1	ARM, ROCKER :LEFT BANK INTAKE .INCLUDES: Valve clearance adjustment	0.3
	1111T1A	.Replace left bank exhaust rocker arm add ·····	0.1
	1111T1B	.Replace both heads (intake and exhaust all) add	0.5
	1111U3	ARM, ROCKER :LEFT BANK EXHAUST .INCLUDES: Valve clearance adjustment	0.3
	1111U3A	.Replace left bank intake rocker arm add ·····	0.1
	1111U3B	.Replace both heads (intake and exhaust all) add	0.5
	1111T2	ARM, ROCKER :RIGHT BANK INTAKE .INCLUDES: Valve clearance adjustment	0.3
+			

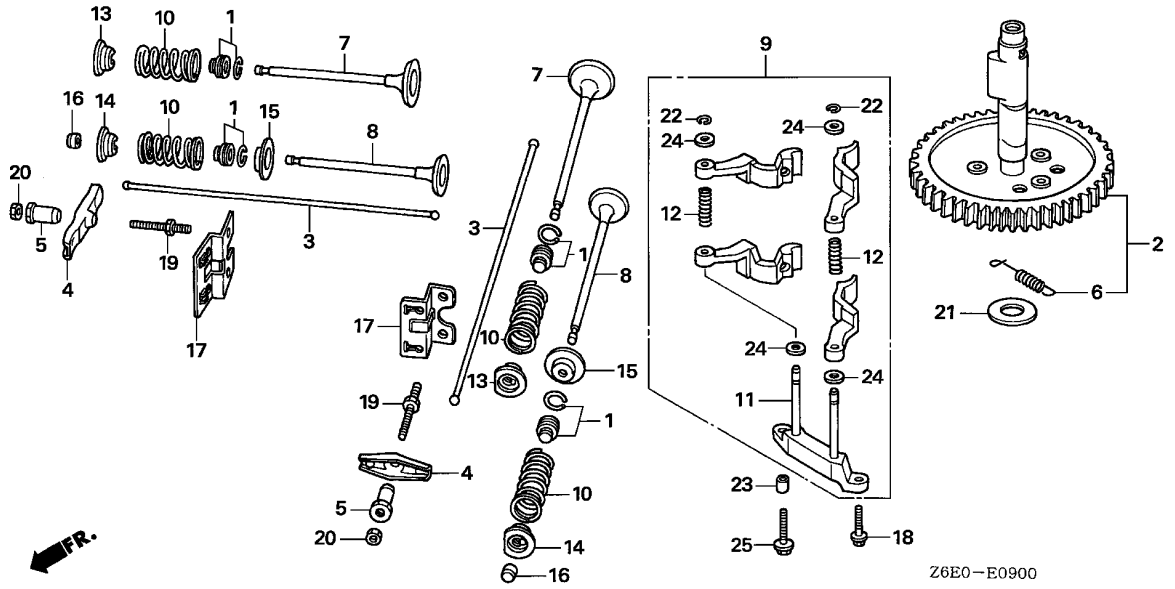


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 4	1111T2A	.Replace right bank exhaust rocker arm add ·····	0.1
	1111T2B	.Replace both heads (intake and exhaust all) add	0.5
	1111U4	ARM, ROCKER :RIGHT BANK EXHAUST ····· .INCLUDES: Valve clearance adjustment	0.3
	1111U4A	.Replace right bank intake rocker arm add ·····	0.1
	1111U4B	.Replace both heads (intake and exhaust all) add	0.5
7	1111T9	VALVE, INTAKE(ONE) :LEFT BANK .INCLUDES: Valve clearance adjustment and reface	1.3
	1111T9B	.Replace one head(intake and exhaust all) add ·····	0.1
	1111U1	VALVE, INTAKE(ONE) :RIGHT BANK .INCLUDES: Valve clearance adjustment and reface	1.3
	1111U1B	.Replace one head(intake and exhaust all) add ·····	0.1
8	1111U0	VALVE, EXHAUST(ONE) :LEFT BANK .INCLUDES: Valve clearance adjustment and reface	1.3
+			



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 8	1111U0B	.Replace one head(intake and exhaust all) add ·····	0.1
	1111U2	VALVE, EXHAUST(ONE) :RIGHT BANK ····· .INCLUDES: Valve clearance adjustment and reface	1.3
	1111U2B	.Replace one head(intake and exhaust all) add ·····	0.1
9	1111F7	LIFTER, VALVE ·····	0.4
10	1111V9	SPRING, VALVE(ONE) :INTAKE LEFT BANK ····· .INCLUDES: Valve clearance adjustment	1.2
	1111V9A	.Replace one head(intake and exhaust all) add ·····	0.1
	1111W0	SPRING, VALVE(ONE) :INTAKE RIGHT BANK ····· .INCLUDES: Valve clearance adjustment	1.2
	1111W0A	.Replace one head(intake and exhaust all) add ·····	0.1
	1111W1	SPRING, VALVE(ONE) :EXHAUST LEFT BANK ····· .INCLUDES: Valve clearance adjustment	1.2
+			

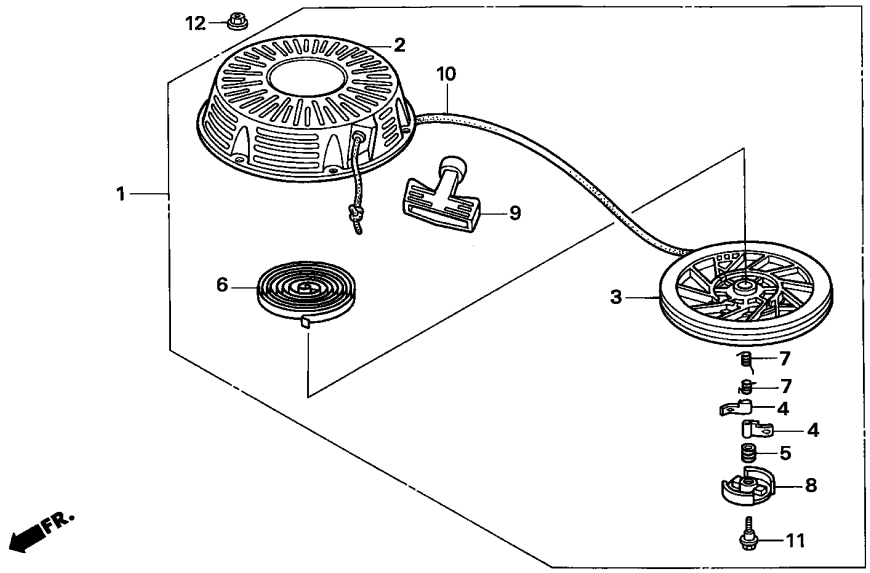
2



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+10	1111W1A	.Replace one head(intake and exhaust all) add ·····	0.1
	1111W2	SPRING, VALVE(ONE) :EXHAUST RIGHT BANK ····· .INCLUDES: Valve clearance adjustment	1.2
	1111W2A	.Replace one head(intake and exhaust all) add ·····	0.1
11	1111P2	SHAFT, VALVE LIFTER ·····	0.4

E-11 RECOIL STARTER

D 1



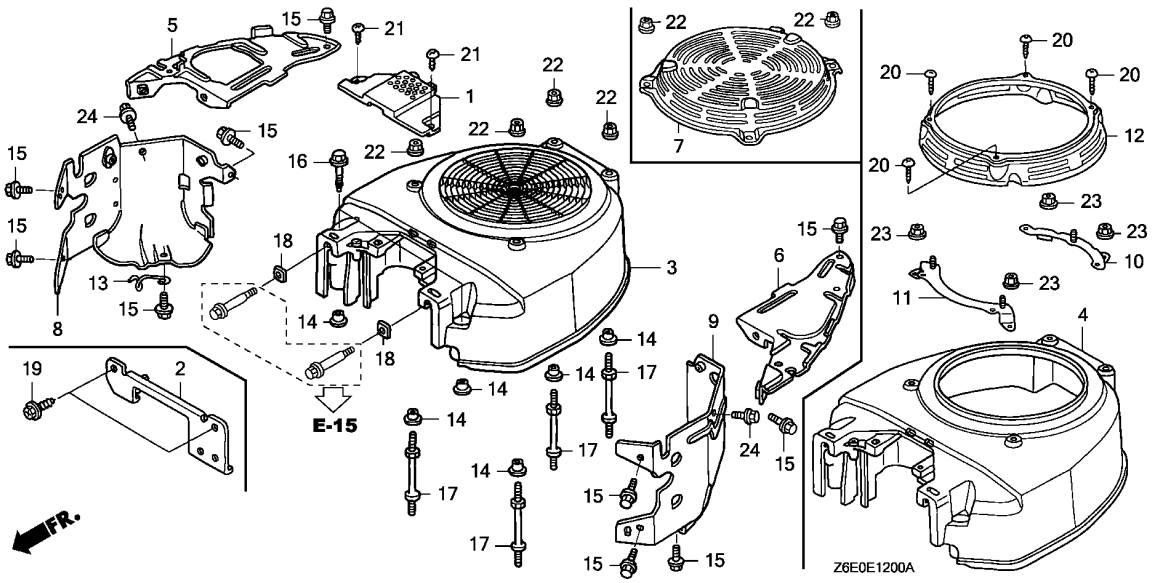
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1121B9	STARTER, RECOIL ----------	0.1
3	1121B1	REEL, RECOIL STARTER ----------	0.4
4		(7)	
	1121B0	RATCHET, STARTER AND/OR SPRING, RATCHET ----------	0.2
6	1121B7	SPRING, RECOIL STARTER RETURN	0.4
8		(5)	
	1121B2	RETAINER, SPRING ----------	0.2
9	1121A3	GRIP, RECOIL STARTER ----------	0.1
10	1121B3	ROPE, RECOIL STARTER ----------	0.4

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	28400-ZE3-W01ZB	STARTER ASSY., RECOIL *NH1*.....BLACK	1	-	1	-	-------- --------	QWA,QWA6
	28400-ZE3-W01ZP	*R280*.....POWER RED	1	-	1	-	-------- --------	QWA,QWA6,QZC2
2	28410-ZE3-W01ZB	CASE COMP., RECOIL STARTER *NH1*.....BLACK	1	-	1	-	-------- --------	QWA,QWA6
	28410-ZE3-W01ZP	*R280*.....POWER RED	1	-	1	-	-------- --------	QWA,QWA6,QZC2
3	28421-ZE3-W01	PULLEY, RECOIL STARTER ------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
4	28422-ZE2-W01	RATCHET, STARTER ----------	2	-	2	-	-------- --------	QWA,QWA6,QZC2
5	28441-ZE2-W01	SPRING, FRICTION ----------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
6	28442-ZE2-W01	SPRING, STARTER RETURN ------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
7	28443-ZE2-W01	SPRING, RATCHET ----------	2	-	2	-	-------- --------	QWA,QWA6,QZC2
8	28444-ZE2-W01	RETAINER, SPRING ----------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
9	28461-ZE2-W02	GRIP, STARTER ----------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
10	28462-ZE3-W01	ROPE, RECOIL STARTER --------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
11	90004-ZE2-W01	SCREW, CENTER ----------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
12	94050-06070	NUT, FLANGE, 6MM ----------	3	-	3	-	-------- --------	QWA,QWA6,QZC2

2

E-12 FAN COVER

D 2

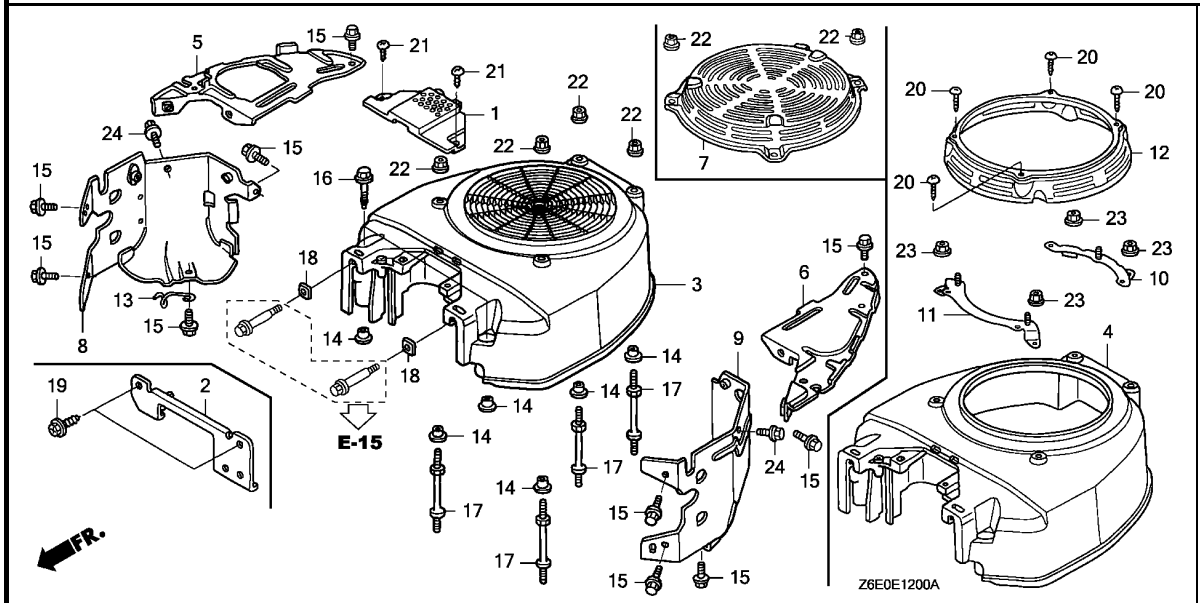


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3101A4	COVER, FUEL PUMP	0.1
3	1141G8	COVER, ENGINE COOLING FAN	0.4
5	1121A6	PLATE, SIDE :RIGHT	0.8
6	1121A5	PLATE, SIDE :LEFT	0.8
7	4141C9	PROTECTOR, FAN COVER	0.1
8	4141E1	SHROUD, ENGINE :RIGHT	0.7
9	4141D9	SHROUD, ENGINE :LEFT	0.7
10	1121C7	STAY A, RECOIL STARTER	0.1
11	1121C8	STAY B, RECOIL STARTER	0.1
12	1121C6	COVER, RECOIL STARTER MOUNTING	0.1

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	16715-ZJ1-840	COVER, FUEL PUMP	1	1	1	1		
2	16722-ZN2-U10	COVER, FUEL PUMP	-	-	1	-	-------- --------	TAE2
3	19611-ZJ1-840ZA	COVER, FAN						
		NH1.....BLACK	1	-	1	-	-------- --------	QAF,QAFN,QAF6
			-	1	-	1		
	19611-ZJ1-840ZC	*R280*.....POWER RED	1	-	1	-	-------- --------	QAF,QAFN,QAF6
			-	1	-	1		
4	19611-ZJ1-850ZA	COVER, FAN (RECOIL STARTER)						
		NH1.....BLACK	1	-	1	-	-------- --------	QWA,QWA6,QYC4,QYF,QYF4
	19611-ZJ1-850ZC	*R280*.....POWER RED	1	-	1	-	-------- --------	QWA,QWA6,QYF,QYF4,QZC2,TAE2
			-	-	1	-	-------- --------	QYC4
5	19612-ZJ1-W31	PLATE, SIDE (RECOIL STARTER) (R. SIDE)	1	-	-	-	-------- --------	QZC2
	19612-ZJ1-841	PLATE, SIDE (R. SIDE)	1	-	-	-	-------- --------	QAF,QAFN,QWA,QYC4,QYF4
		,,	-	1	1	1		
6	19614-ZJ1-841	PLATE, SIDE (L. SIDE)	1	1	1	1		
7	19621-ZJ1-801ZA	PROTECTOR, FAN COVER						
		NH1.....BLACK	1	-	1	-	-------- --------	QYC4,QYF,QYF4
	19621-ZJ1-801ZC	*R280*.....POWER RED	1	-	1	-	-------- --------	QYF,QYF4,TAE2
			-	-	1	-	-------- --------	QYC4
8	19631-ZJ1-840	SHROUD (R. SIDE)	1	1	1	1		
9	19632-ZJ1-841	SHROUD (L. SIDE)	1	1	1	1		
10	28491-ZJ1-840	STAY A, RECOIL STARTER	1	-	1	-	-------- --------	QWA,QWA6,QZC2

E-12 FAN COVER

D 3

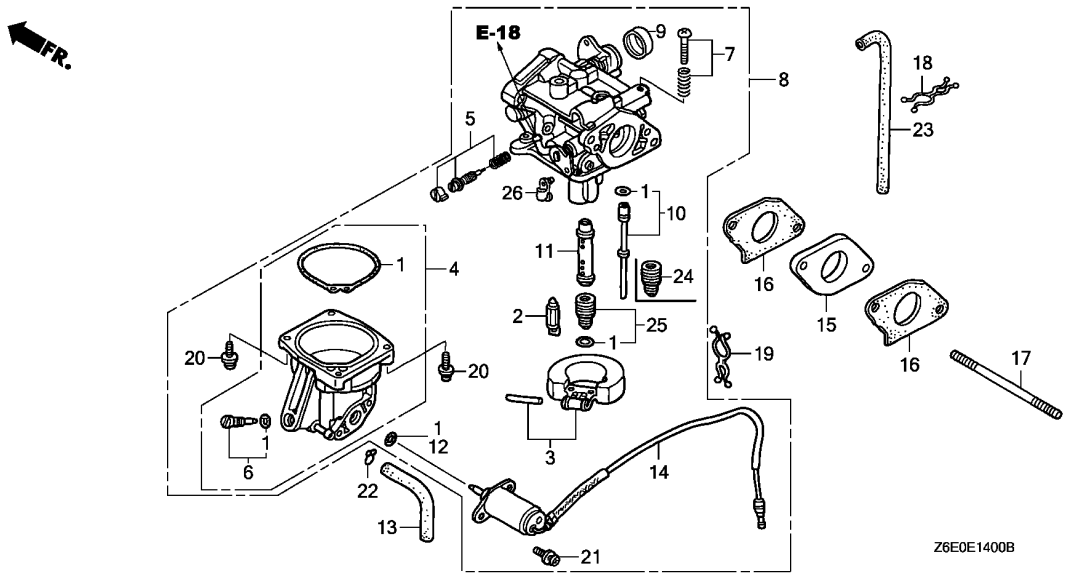


Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
11	28492-ZJ1-840	STAY B, RECOIL STARTER ------	1	-	1	-	--------- ---------	QWA,QWA6,QZC2
12	28496-ZJ1-840ZA	COVER, RECOIL STARTER STAY						
		NH1.....BLACK	1	-	1	-	--------- ---------	QWA,QWA6
	28496-ZJ1-840ZC	*R280*.....POWER RED	1	-	1	-	--------- ---------	QWA,QWA6,QZC2
13	30588-898-000	CLAMP, HIGH TENSION TUBE ----	1	1	1	1		
14	33713-GC2-000	COLLAR B, TAILLIGHT -------	6	6	6	6		
15	90013-883-000	BOLT, FLANGE, 6X12(CT200) ---	10	10	10	10		
16	90018-ZE1-000	BOLT, FLANGE, 6X23(CT200) ---	2	2	2	2		
17	90042-ZJ1-840	BOLT, STUD, 6X71 ----------	4	4	4	4		
18	90313-ZJ1-840	NUT, SQUARE, 5MM ----------	2	2	2	2		
19	93891-05012-08	SCREW-WASHER, 5X12 -------	-	-	2	-	--------- ---------	TAE2
20	93903-35380	SCREW, TAPPING, 5X16 ------	4	-	4	-	--------- ---------	QWA,QWA6,QZC2
21	93913-25580	SCREW, TAPPING, 5X20 ------	2	2	2	2		
22	94050-06000	NUT, FLANGE, 6MM ----------	4	-	4	-	--------- ---------	QAF,QAFN,QAF6,QYC4,QYF,QYF4,TAE2
			-	4	-	4		
23	94050-06070	NUT, FLANGE, 6MM ----------	4	-	4	-	--------- ---------	QWA,QWA6,QZC2
24	95701-06008-00	BOLT, FLANGE, 6X8 ----------	2	2	2	2		

2

E-14 CARBURETOR(1)

D 4



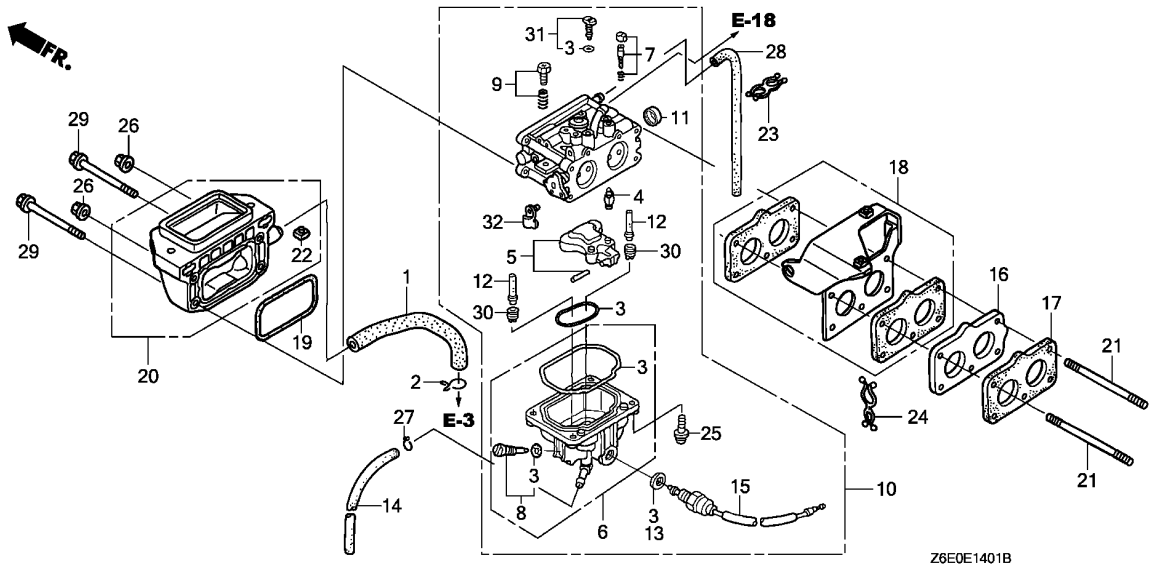
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111B1	GASKET SET, CARBURETOR ·····	0.8
2		(3)	
	3111E1	VALVE SET, FLOAT AND/OR FLOAT SET ·····	0.7
5	3111D7	SCREW SET, PILOT ·····	0.2
6	3111L4	SCREW SET, CARBURETOR DRAIN ··	0.2
8	3111F3	CARBURETOR ·····	0.6
14	6211C0	VALVE, CARBURETOR SOLENOID ···	0.5
15	3111C0	INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR ·····	0.4
16	3111C8	PACKING, CARBURETOR ·····	0.4
		.NOTE: Same time for two units	
23	1111K5	TUBE, BREATHER ·····	0.4
25		(24)	
	3111C3	JET, MAIN ·····	0.7

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	16010-ZG8-000	GASKET SET ·····	1	-	1	-	---------	---------	QAF,QAFN,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	1	-	1			
	16010-ZJ4-800	·····	1	-	-	-	---------	---------	QZC2
2	16011-KCK-910	VALVE SET, FLOAT ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
3	16013-ZV4-005	FLOAT SET ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
4	16015-ZJ1-841	CHAMBER SET, FLOAT ·····	1	-	1	-	---------	---------	QAF,QAFN,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	1	-	1			
	16015-ZJ4-841	·····	1	-	-	-	---------	---------	QZC2
5	16016-ZJ6-831	SCREW SET ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
6	16024-124-760	SCREW SET, DRAIN ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
7	16028-ZJ6-831	SCREW SET ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
8	16100-ZJ4-V11	CARBURETOR ASSY. (BG23D A) ··	1	-	-	-	---------	---------	QZC2
	16100-ZJ4-831	CARBURETOR ASSY. (BG23B A) ··	1	-	-	-	---------	1001966	QAF,QWA,QYC4,QYF4
	16100-ZJ6-831	CARBURETOR ASSY. (BG26B A) ··	-	-	1	-	---------	1005586	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16100-ZJ4-832	CARBURETOR ASSY. (BG23B B) ··	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1001967	---------	QAF,QWA,QYC4,QYF4
			-	1	-	-			
	16100-ZJ6-832	CARBURETOR ASSY. (BG26B B) ··	-	-	1	-	1005587	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	-	-	1			
9	16148-141-881	CAP, CHOKE DUST ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
10	16150-ZJ4-831	JET SET, #42 ·····	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4

CARBURETOR(1)

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
11	16166-ZJ4-831	NOZZLE, MAIN	1	1	-	-			
	16166-ZJ6-831		-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	-	-	1			
12	16178-548-004	O-RING, 5.8X1.9	1	-	1	-	--------	--------	QAF,QAFN,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	1	-	1			
13	16198-ZJ1-840	TUBE, DRAIN	1	1	-	1			
			-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
14	16200-ZJ1-841	VALVE ASSY., SOLENOID	1	-	1	-	--------	--------	QAF6,QWA6,QYC4
			1	-	-	-	--------	1005734	QAF,QWA,QYF4
			-	-	1	-	--------	1016387	QAF,QWA,QYF,QYF4
	16200-ZJ1-842		1	-	-	-	--------	--------	QAFN
			1	-	-	-	1005735	--------	QAF,QWA,QYF4
			-	1	-	1			
			-	-	1	-	1016388	--------	QAF,QWA,QYF,QYF4
15	16211-ZJ1-000	INSULATOR, CARBURETOR	1	1	-	1			
			-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
16	16221-ZG8-000	PACKING, CARBURETOR	2	2	-	2			
			-	-	2	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
17	90017-ZJ4-830	BOLT, STUD, 6X100	2	2	-	2			
			-	-	2	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
18	90658-SA0-003	CLIP, WIRE HARNESS	1	1	-	1			
			-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
19	91402-ZJ1-841	CLIP, PURSE LOCK	1	-	1	-	--------	--------	QAF,QAFN,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	1	-	1			
20	93892-04014-18	SCREW-WASHER, 4X14	4	4	-	4			
			-	-	4	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
21	93892-05012-18	SCREW-WASHER, 5X12	2	-	2	-	--------	--------	QAF,QAFN,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	2	-	2			
22	95002-02080	CLIP, TUBE (B8)	1	1	-	1			
			-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
23	95005-45540-20	TUBE, 4.5X540(95005-45001-20M)	1	1	-	1			
			-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
24	99101-ZJ4-1020	JET, MAIN, #102	(1)	-	-	-	--------	--------	QZC2
	99101-ZJ4-1050	JET, MAIN, #105	(1)	-	-	-	--------	--------	QZC2
	99101-ZJ4-1080	JET, MAIN, #108	1	-	-	-	--------	--------	QZC2
25	99201-ZG8-1020	JET SET, MAIN, #102	(1)	-	-	-	--------	--------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	-	-			
	99201-ZG8-1050	JET SET, MAIN, #105	(1)	-	-	-	--------	--------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	-	-			
	99201-ZG8-1080	JET SET, MAIN, #108	1	-	-	-	--------	--------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	-	-			
	99201-ZG8-1100	JET SET, MAIN, #110	-	-	(1)	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	-	-	(1)			
	99201-ZG8-1120	JET SET, MAIN, #112	-	-	(1)	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	-	-	(1)			
	99201-ZG8-1150	JET SET, MAIN, #115	-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	-	-	1			
26	16126-ZJ1-841	ARM, THROTTLE LINKAGE	1	1	-	1			
			-	-	1	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4

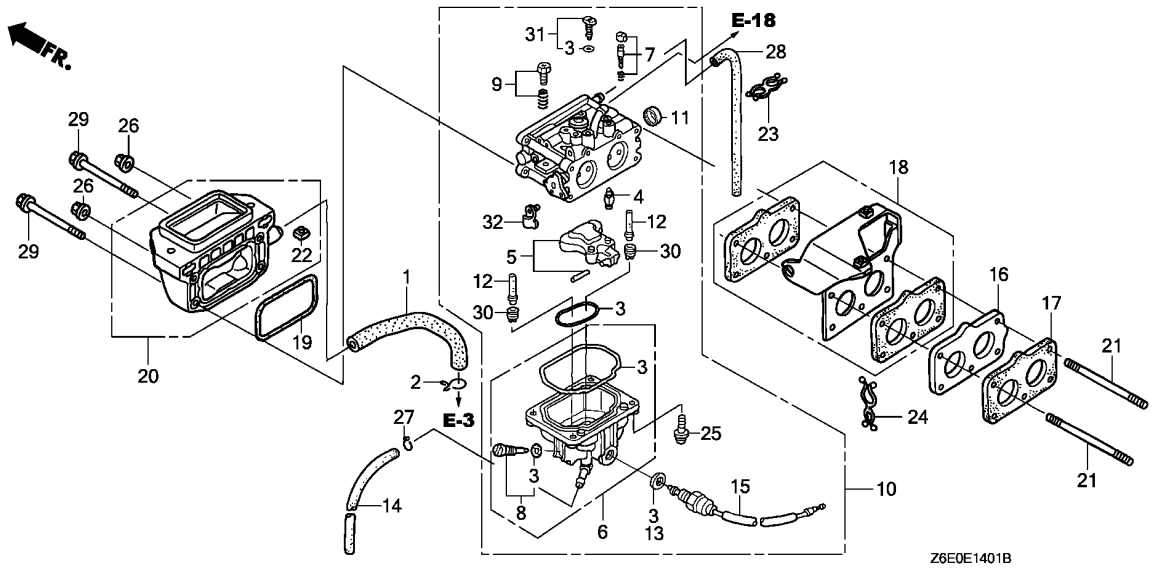
CARBURETOR(2)



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3111M5	TUBE, CARBURETOR BREATHER	0.3
3	3111B1	GASKET SET, CARBURETOR	0.8
4		(5)	
	3121N1	VALVE SET, VAPOR SEPARATOR FLOAT AND/OR FLOAT SET	0.7
6	3111A3	CHAMBER SET, FLOAT AND/OR GASKET, FLOAT CHAMBER	0.7
7	3111D7	SCREW SET, PILOT	0.2
8	3111L4	SCREW SET, CARBURETOR DRAIN	0.2
10	3111F3	CARBURETOR	0.6
15	6211C0	VALVE, CARBURETOR SOLENOID	0.5
16	3111C0	INSULATOR, CARBURETOR AND/OR PACKING, INSULATOR	0.4
17	3111C8	PACKING, CARBURETOR	0.4
18	3101J7	STAY, FUEL PUMP	0.4
19	3121D9	PACKING, AIR CLEANER	0.2
20	3121B4	ELBOW, AIR CLEANER	0.2
28	3101F6	TUBE, FUEL	0.1
30	3111C3	JET, MAIN	0.7
		.NOTE: Same time for two units	

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	12357-ZN2-000	TUBE, BREATHER	-	-	1	-	---------	---------	TAE2
2	15772-551-000	CLIP, BREATHER TUBE	-	-	1	-	---------	---------	TAE2
3	16010-ZN1-801	GASKET SET	-	-	1	-	---------	---------	TAE2
4	16011-ZN1-801	VALVE SET, FLOAT	-	-	1	-	---------	---------	TAE2
5	16013-ZN1-801	FLOAT SET	-	-	1	-	---------	---------	TAE2
6	16015-ZN1-801	CHAMBER SET, FLOAT	-	-	1	-	---------	---------	TAE2
7	16016-ZN1-801	SCREW SET, PILOT	-	-	2	-	---------	---------	TAE2
8	16024-124-760	SCREW SET, DRAIN	-	-	1	-	---------	---------	TAE2
9	16028-ZN1-801	SCREW SET, THROTTLE	-	-	1	-	---------	---------	TAE2
10	16100-ZJ6-U11	CARBURETOR ASSY. (BKO4A A)	-	-	1	-	---------	---------	TAE2
11	16148-141-881	CAP, CHOKE DUST	-	-	1	-	---------	---------	TAE2
12	16166-ZN2-801	NOZZLE, MAIN	-	-	2	-	---------	---------	TAE2
13	16178-ZN1-801	WASHER, PLAIN	-	-	1	-	---------	---------	TAE2
14	16198-ZJ1-840	TUBE, DRAIN	-	-	1	-	---------	---------	TAE2
15	16200-ZN1-801	VALVE ASSY., SOLENOID (KEIHIN)	-	-	1	-	---------	---------	TAE2
16	16211-ZJ6-U10	INSULATOR, CARBURETOR	-	-	1	-	---------	---------	TAE2
17	16221-ZN1-000	PACKING, CARBURETOR	-	-	1	-	---------	---------	TAE2
18	16710-ZJ6-U10	STAY COMP., FUEL PUMP	-	-	1	-	---------	---------	TAE2
19	17228-ZN1-000	PACKING, AIR CLEANER	-	-	1	-	---------	---------	TAE2
20	17410-ZN2-000	ELBOW COMP., AIR CLEANER	-	-	1	-	---------	---------	TAE2
21	90041-ZG8-000	BOLT, STUD, 6X113	-	-	2	-	---------	---------	TAE2
22	90314-ZJ1-840	NUT, INSERT, 6MM	-	-	2	-	---------	---------	TAE2
23	90658-SA0-003	CLIP, WIRE HARNESS	-	-	1	-	---------	---------	TAE2
24	91402-ZJ1-841	CLIP, PURSE LOCK	-	-	1	-	---------	---------	TAE2
25	93500-04012-1H	SCREW, PAN, 4X12	-	-	4	-	---------	---------	TAE2

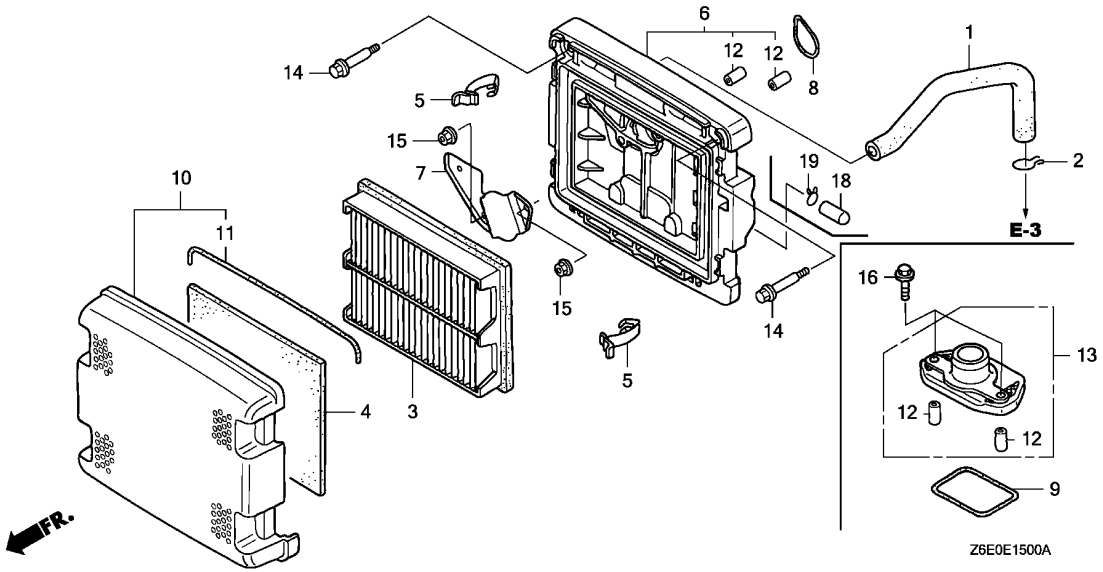
CARBURETOR(2)



Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
26	94050-06000	NUT, FLANGE, 6MM	-	-	2	-	---------	---------	TAE2
27	95002-02080	CLIP, TUBE (B8)	-	-	1	-	---------	---------	TAE2
28	95005-45540-20	TUBE, 4.5X540(95005-45001-20M)	-	-	1	-	---------	---------	TAE2
29	95701-06115-00	BOLT, FLANGE, 6X115	-	-	2	-	---------	---------	TAE2
30	99101-ZH8-0820	JET, MAIN, #82	-	-	(2)	-	---------	---------	TAE2
	99101-ZH8-0850	JET, MAIN, #85	-	-	(2)	-	---------	---------	TAE2
	99101-ZH8-0880	JET, MAIN, #88	-	-	2	-	---------	---------	TAE2
31	99204-ZE2-0400	JET SET, PILOT, #40	-	-	2	-	---------	---------	TAE2
32	16126-ZJ1-841	ARM, THROTTLE LINKAGE	-	-	1	-	---------	---------	TAE2

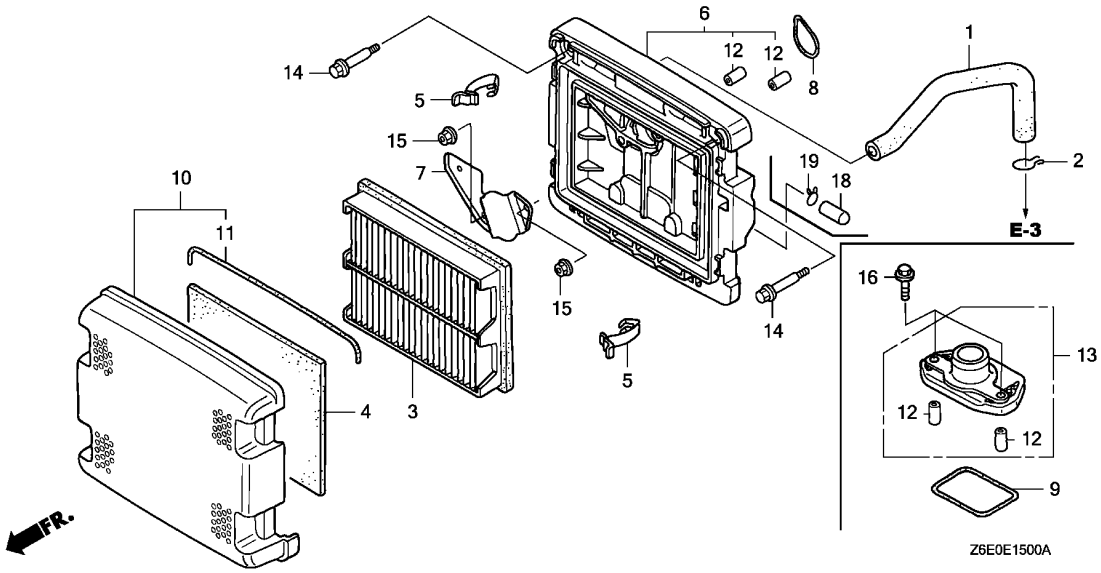
E-15 AIR CLEANER

D 8

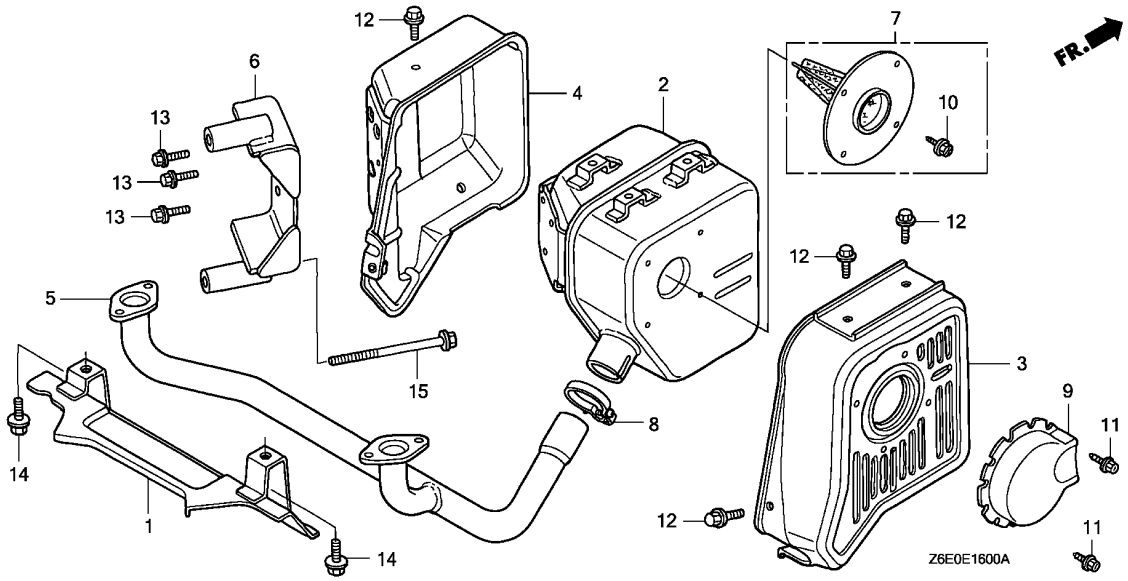


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121N4	TUBE, AIR CLEANER BREATHER	0.2
3	3121B8	ELEMENT, AIR CLEANER	0.1
4	3121C1	FILTER, OUTER	0.1
6	3121A5	CASE, AIR CLEANER	0.2
7	3121K6	CAP, AIR CLEANER	0.2
8	3121D9	PACKING, AIR CLEANER	0.2
10	3121B1	COVER, AIR CLEANER	0.1

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	12357-ZJ4-830	TUBE, BREATHER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
2	15772-551-000	CLIP, BREATHER TUBE	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
3	17210-ZJ1-842	ELEMENT COMP., AIR CLEANER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
4	17218-ZJ1-840	FILTER, OUTER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
5	17219-ZJ1-840	CLIP, AIR CLEANER	4	4	-	4		
			-	-	4	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
6	17220-ZJ4-830	CASE COMP., AIR CLEANER	1	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4,QZC2
	17220-Z6E-000		1	-	-	-	-------- --------	QAFN
			-	1	-	1		
7	17223-ZJ4-830	CAP, AIR CLEANER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
8	17228-ZG8-003	PACKING, AIR CLEANER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
9	17229-ZN1-000	SEAL, AIR CLEANER CASE	-	-	1	-	-------- --------	TAE2
10	17230-ZJ1-840	COVER ASSY., AIR CLEANER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
11	17233-ZJ1-840	SEAL, AIR CLEANER COVER	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
12	17238-ZJ4-830	COLLAR A, AIR CLEANER	2	2	2	2		
13	17418-ZN1-000	JOINT B, CONNECTING TUBE	-	-	1	-	-------- --------	TAE2
14	90003-ZJ1-840	BOLT, SPECIAL, 5MM	2	2	-	2		
			-	-	2	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4



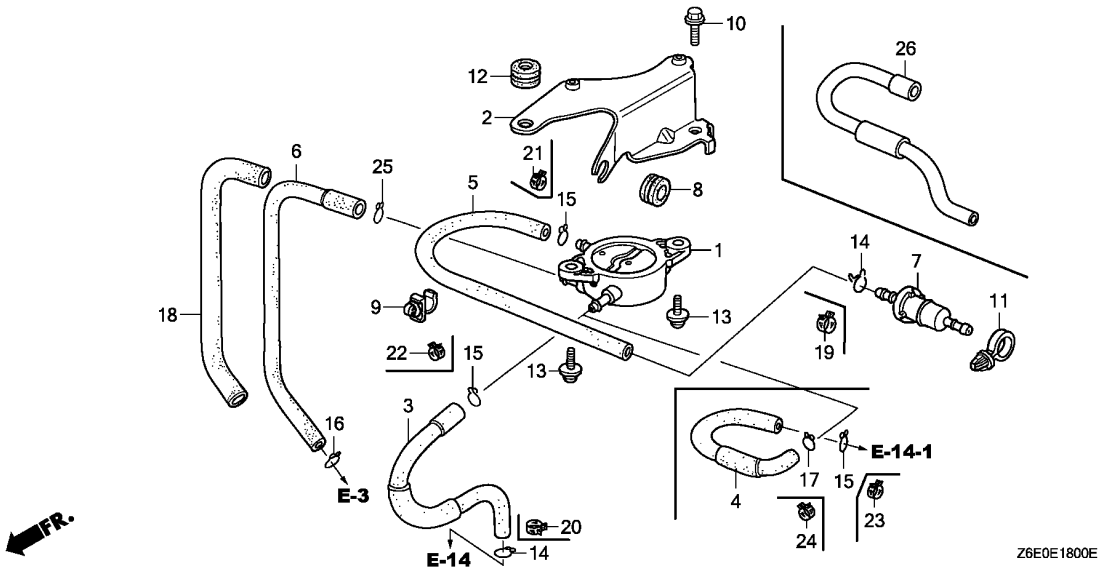
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
15	94050-06000	NUT, FLANGE, 6MM	2	2	-	2			
			-	-	2	-	--------	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
16	95701-06028-00	BOLT, FLANGE, 6X28	-	-	2	-	--------	--------	TAE2
18	90634-ZL8-H00	CAP, SEALING	1	-	-	-	--------	--------	QAFN
			-	1	-	1			
19	95002-02100	CLIP, TUBE (B10)	1	-	-	-	--------	--------	QAFN
			-	1	-	1			



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131N0	PROTECTOR, EXHAUST PIPE ------	0.4
2	3131C5	MUFFLER, EXHAUST ------------	0.3
3	3131D6	PROTECTOR, EXHAUST MUFFLER ---	0.1
4	3131D3	PROTECTOR, EXHAUST MUFFLER :REAR ----------	0.3
5	3131C9	PIPE, EXHAUST ---------------	0.4
6	3131E1	STAY, MUFFLER ---------------	0.4
7	3131A1	ARRESTER, SPARK -------------	0.2

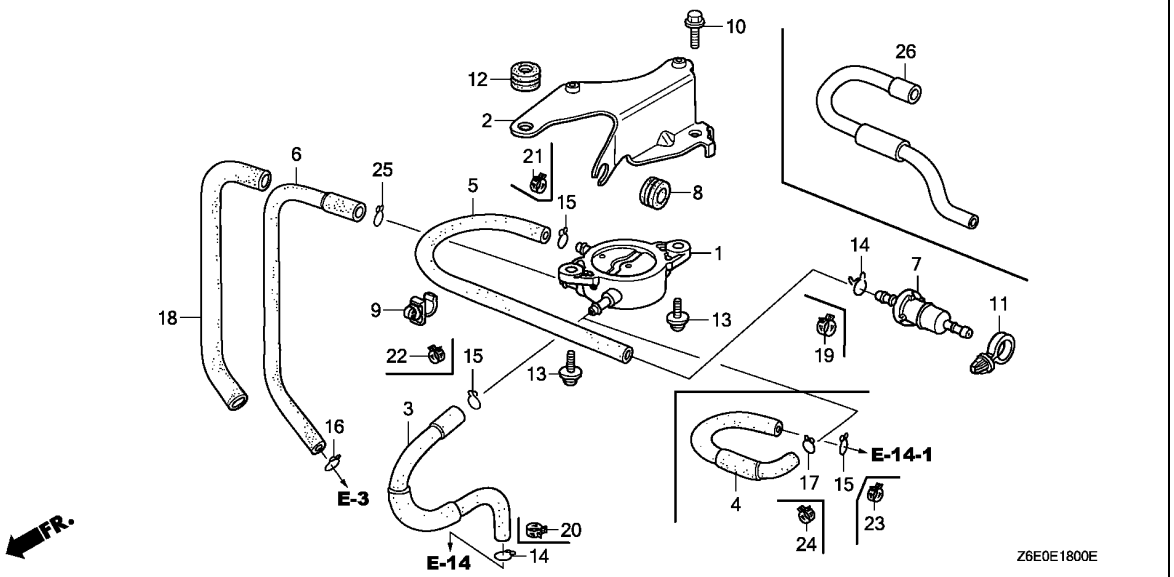
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	18205-ZJ4-830	PROTECTOR COMP., EX. PIPE ---	1	-	1	-	---------	---------	QWA,QWA6
			(1)	-	(1)	-	---------	---------	QAF,QAFN,QAF6,QYC4,QYF,QYF4,TAE2
			-	(1)	-	(1)			
2	18310-ZJ4-831	MUFFLER COMP. ----------	(1)	(1)	(1)	(1)			
3	18321-ZJ1-841	PROTECTOR, MUFFLER (SIDE-L) -	(1)	(1)	(1)	(1)			
4	18325-ZJ4-831	PROTECTOR, RR. MUFFLER ------	(1)	(1)	(1)	(1)			
5	18330-ZJ4-831	PIPE COMP., EX. ------------	(1)	(1)	(1)	(1)			
6	18338-ZJ4-831	STAY, MUFFLER ----------	(1)	(1)	(1)	(1)			
7	18355-ZJ1-801	ARRESTER, SPARK ------------	(1)	(1)	(1)	(1)			
8	18396-ZJ1-003	BAND ASSY. -----------	(1)	(1)	(1)	(1)			
9	18431-ZJ1-801	DEFLECTOR, MUFFLER ----------	(1)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	(1)	(1)			
10	90009-ZJ1-801	SCREW, (NELSON) ------------	(4)	(4)	(4)	(4)			
11	93903-34110	SCREW, TAPPING, 4X8 ---------	(4)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(4)	(4)	(4)			
12	95701-06008-00	BOLT, FLANGE, 6X8 ----------	(7)	(7)	(7)	(7)			
13	95701-06012-00	BOLT, FLANGE, 6X12 ----------	(3)	(3)	(3)	(3)			
14	95701-08016-00	BOLT, FLANGE, 8X16 ----------	2	-	2	-	---------	---------	QWA,QWA6
			(2)	-	(2)	-	---------	---------	QAF,QAFN,QAF6,QYC4,QYF,QYF4,TAE2
			-	(2)	-	(2)			
15	95701-08080-00	BOLT, FLANGE, 8X80 ----------	(2)	(2)	(2)	(2)			

FUEL PUMP

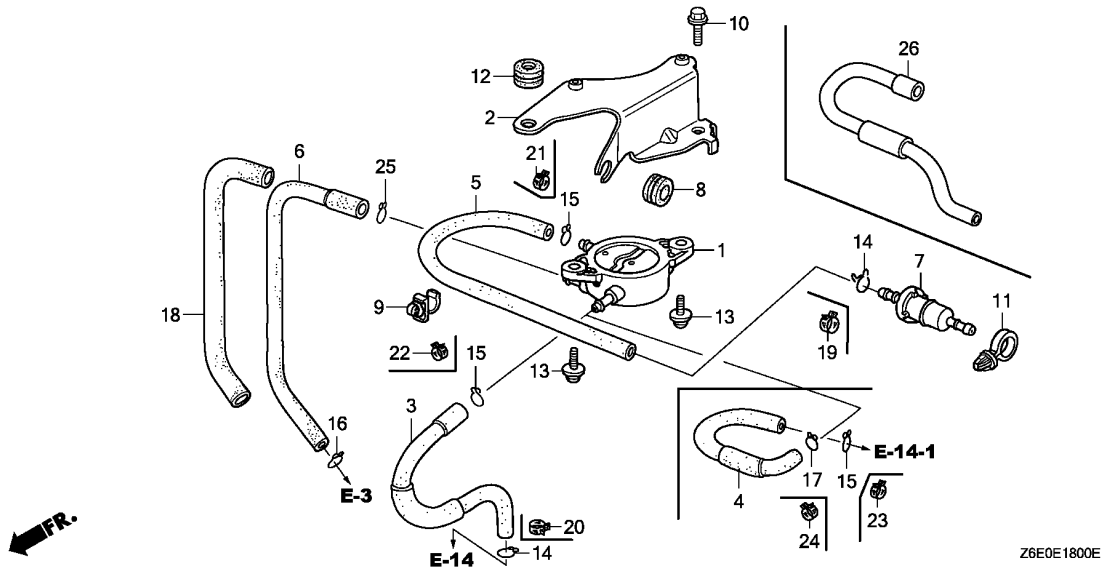


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3101H9	PUMP, FUEL	0.3
2	3101T8	STAY, FUEL PUMP(A)	0.3
3	3101K7	TUBE, FUEL PUMP	0.3
5		(26)	
	3101F7	TUBE B, FUEL	0.2
6	3101E5	TUBE, DIAPHRAGM	0.5
7	3101H8	STRAINER, FUEL	0.2

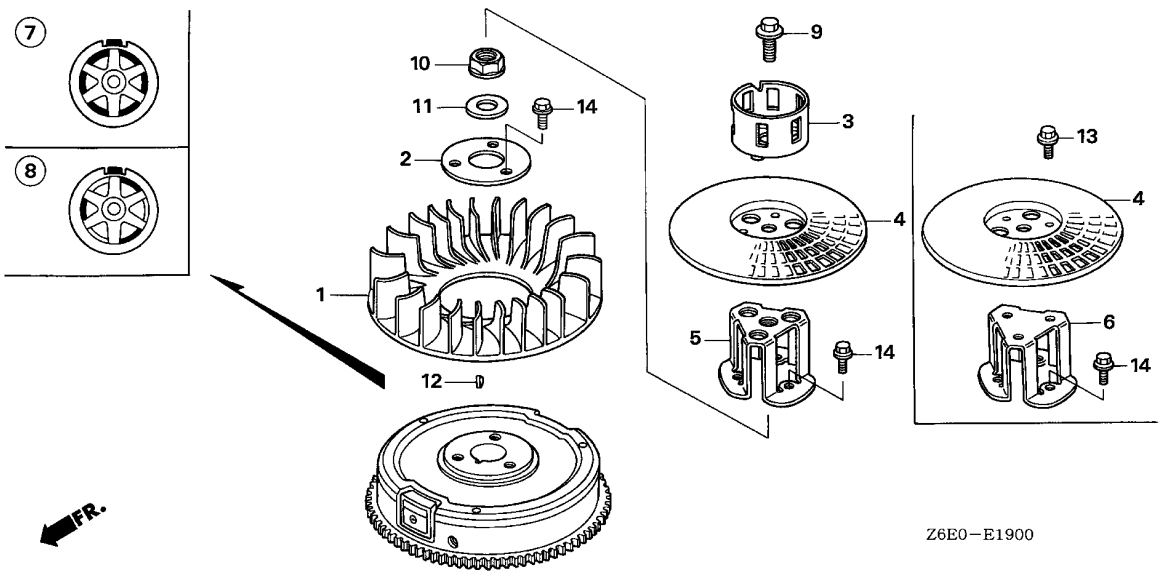
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	16700-ZL8-013	PUMP ASSY., FUEL	1	1	1	1			
2	16711-ZJ1-840	STAY, FUEL PUMP	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
3	16850-ZJ1-840	TUBE COMP. A, FUEL	1	-	-	-	---------	1001198	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	---------	1003443	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16850-Z6C-841	TUBE COMP. A, FUEL (FKM)	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1001199	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1003444	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
4	16850-ZN2-U10	TUBE COMP., FUEL	-	-	1	-	---------	1003443	TAE2
	16850-Z6H-U10	TUBE COMP., FUEL (FKM)	-	-	1	-	1003444	---------	TAE2
5	16852-ZJ1-840	TUBE B, FUEL	1	-	-	-	---------	1001198	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	---------	1003443	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16852-ZN2-U10	-----------	-	-	1	-	---------	1003443	TAE2
	16852-Z6C-841	TUBE B, FUEL (FKM)	1	-	-	-	1001199	1005990	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	1003444	1016847	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16852-Z6F-U11	-----------	-	-	1	-	1003444	---------	TAE2
6	16882-ZJ1-840	TUBE, DIAPHRAGM	1	1	1	1			
7	16910-ZE8-015	STRAINER COMP., FUEL	1	1	1	1			
8	19111-MF5-000	GROMMET, RESERVE TANK	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
9	32660-MJ6-710	CLAMPER, CORD	-	-	1	-	---------	---------	TAE2
10	90014-952-000	BOLT, FLANGE, 6X14(CT200)	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
11	90617-SA0-003	CLIP, WIRE HARNESS	1	1	1	1			
12	91601-ZJ1-840	GROMMET, PUMP STAY	1	1	-	1			
			-	-	1	-	---------	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4



Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
13	93894-06016-00	SCREW-WASHER, 6X16	2	2	2	2			
14	95002-02080	CLIP, TUBE (B8)	2	-	-	-	---------	1001198	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	---------	1003443	TAE2
			-	-	2	-	---------	1003443	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
15	95002-02100	CLIP, TUBE (B10)	2	-	-	-	---------	1001198	QAF,QWA,QYC4,QYF4,QZC2
			-	-	2	-	---------	1003443	
16	95002-50000	CLIP, TUBE (C9)	1	-	-	-	---------	1000864	QAF,QWA,QYC4,QYF4,QZC2
			-	-	1	-	---------	1003290	
	95002-02080	CLIP, TUBE (B8)	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1000865	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1003291		
17	95002-70000	CLIP, TUBE (C11)	-	-	1	-	---------	1003443	TAE2
18	95003-25015-20	TUBE, VINYL, 9X11X150 (95003-25001-10M)	1	1	1	1			
19	95002-40800-08	CLAMP, TUBE (D8)	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1001199	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1003444		
20	95002-40800-08	CLAMP, TUBE (D8)	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1001199	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1003444	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
21	95002-40850-08	CLAMP, TUBE (D8.5)	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1001199	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1003444		



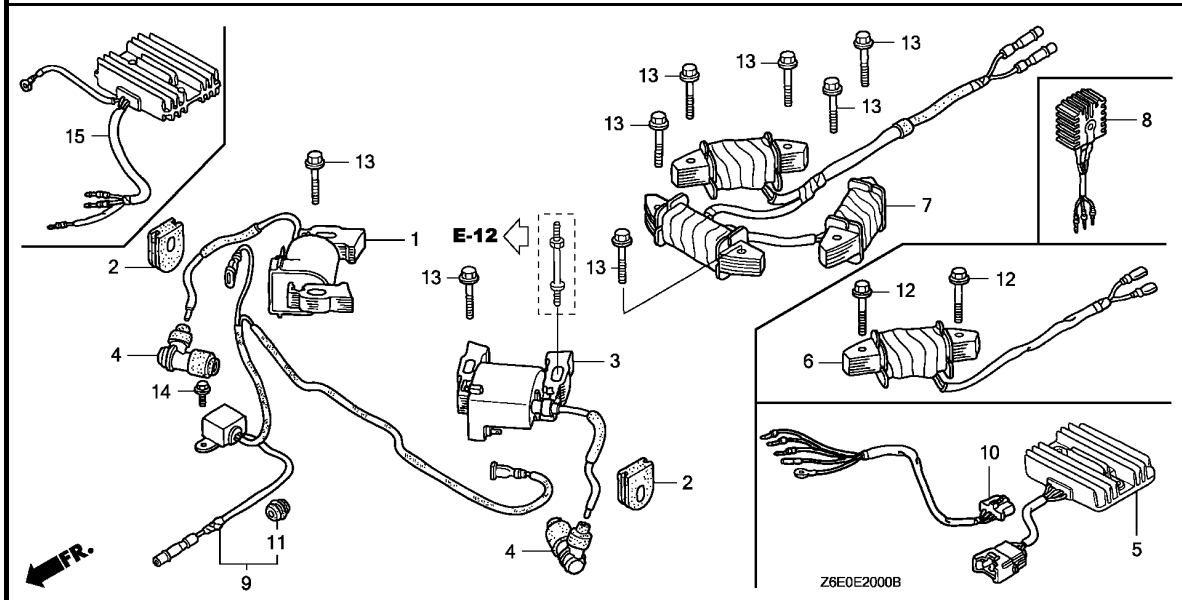
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
22	95002-40850-08	CLAMP, TUBE (D8.5) ----------	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1001199	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1003444	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
23	95002-41000-08	CLAMP, TUBE (D10) ----------	-	-	1	-	1003444	---------	TAE2
24	95002-41050-08	CLAMP, TUBE (D10.5) ---------	-	-	1	-	1003444	---------	TAE2
25	95002-02100	CLIP, TUBE (B10) ----------	1	1	1	1			
26	16855-Z6C-841	TUBE COMP. B, FUEL (FKM) ----	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1005991	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1016848	---------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1141G7	FAN, ENGINE COOLING ----------	0.5
3	1121A9	PULLEY, RECOIL STARTER -------	0.4
4	6201A5	GRID, SCREEN ----------	0.4
5	1121B6	SPACER, STARTER PULLEY MOUNTING ----------	0.5
6	6201A6	HOLDER, SCREEN GRID ----------	0.5
7		(8)	
	2161B5	FLYWHEEL ----------	0.7

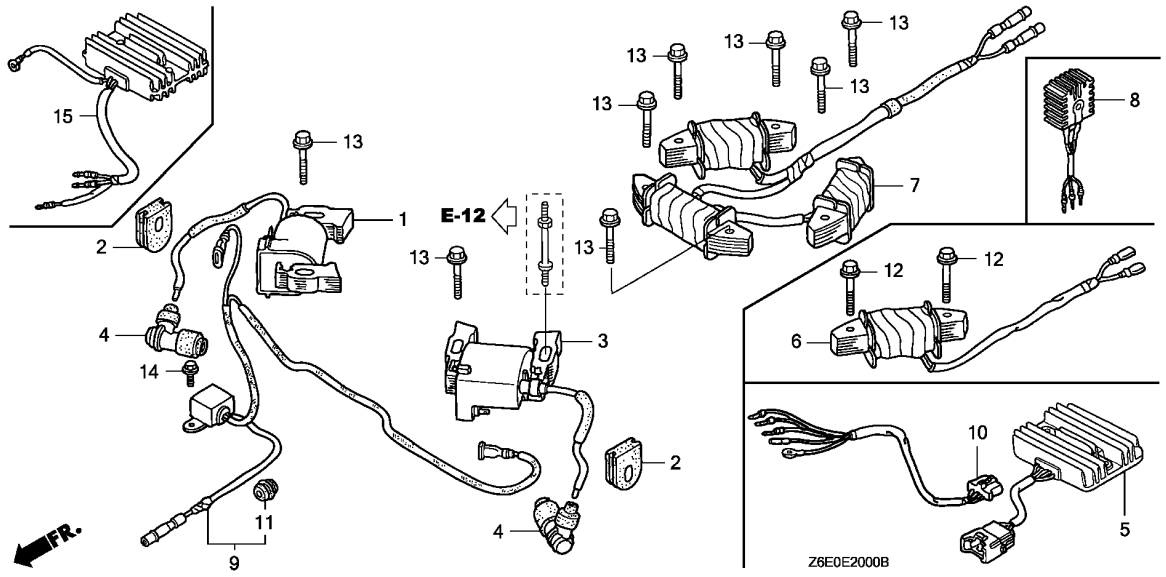
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	19511-ZJ1-000	FAN, COOLING ----------	1	1	1	1		
2	19513-ZJ1-000	PLATE, COOLING FAN SETTING --	1	-	1	-	-------- --------	QAF,QAFN,QAF6
			-	1	-	1		
3	28451-ZJ1-801	PULLEY, STARTER ----------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
4	28452-ZJ1-801	GRID, SCREEN ----------	1	-	1	-	-------- --------	QWA,QWA6,QYC4,QYF,QYF4,QZC2,TAE2
5	28453-ZJ1-801	SPACER, STARTER PULLEY MOUNTING	1	-	1	-	-------- --------	QWA,QWA6,QZC2
6	28454-ZJ1-801	HOLDER, SCREEN GRID ----------	1	-	1	-	-------- --------	QYC4,QYF,QYF4,TAE2
7	31110-ZJ1-840	FLYWHEEL COMP. ----------	1	-	1	-	-------- --------	QAF,QAFN,QAF6,QYC4,QYF,QYF4,TAE2
			-	1	-	1		
	31110-ZJ1-860	----------	1	-	-	-	-------- --------	QZC2
8	31110-ZJ1-850	FLYWHEEL COMP. ----------	1	-	1	-	-------- --------	QWA,QWA6
9	90013-ZJ1-800	BOLT, UBS, 12X28 ----------	1	-	1	-	-------- --------	QWA,QWA6,QZC2
10	90201-ZG3-000	NUT, FLANGE, 20MM ----------	1	1	1	1		
11	90401-ZG3-000	WASHER, 20MM ----------	1	1	1	1		
12	90741-ZE2-000	KEY, SPECIAL WOODRUFF, 25X18	1	1	1	1		
13	95701-06012-00	BOLT, FLANGE, 6X12 ----------	3	-	3	-	-------- --------	QYC4,QYF,QYF4,TAE2
14	95701-08016-00	BOLT, FLANGE, 8X16 ----------	3	3	3	3		

IGNITION COIL



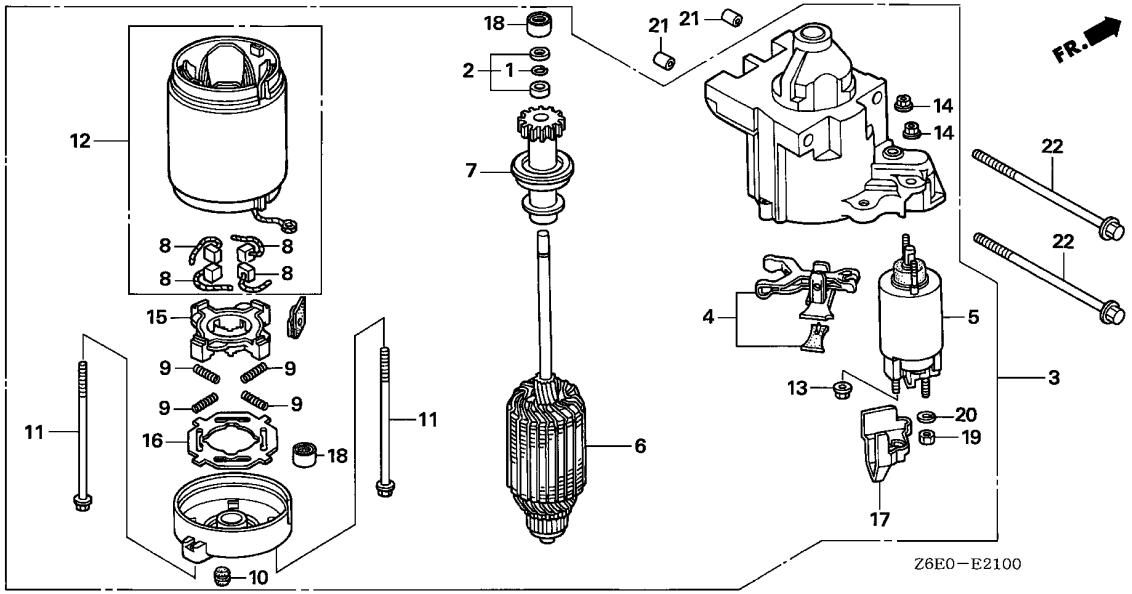
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6141A4	COIL, IGNITION :RIGHT ----------	0.5
3	6141A3	COIL, IGNITION :LEFT ----------	0.5
4	6141C3	TERMINAL, HIGH TENSION :LEFT -	0.1
	6141C4	TERMINAL, HIGH TENSION :RIGHT	0.1
5		(8,15)	
	6131B7	RECTIFIER, REGULATOR ----------	0.2
7		(6)	
	6131C3	COIL, CHARGE ----------	0.8
9	614106	DIODE, ENGINE STOP ----------	0.6
10	6111D3	HARNESS, SUB WIRE ----------	0.2

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	30500-ZJ1-844	COIL ASSY., IGNITION ----------							
		(R. SIDE)	1	-	-	-	---------	1004516	QAF,QWA,QYC4,QYF4,QZC2
		,,	-	-	1	-	---------	1014424	
	30500-ZJ1-845	----------							
		(R. SIDE)	1	-	-	-	---------	---------	QAFN
		,,	1	-	-	-	1004517	---------	QAF,QWA,QYC4,QYF4,QZC2
		,,	-	1	-	1			
		,,	-	-	1	-	1014425		
2	30518-ZJ1-000	GROMMET, HIGH TENSION CORD --	2	2	2	2			
3	30550-ZJ1-844	COIL ASSY., IGNITION ----------							
		(L. SIDE)	1	-	-	-	---------	1004516	QAF,QWA,QYC4,QYF4,QZC2
		,,	-	-	1	-	---------	1014424	
	30550-ZJ1-845	----------							
		(L. SIDE)	1	-	-	-	---------	---------	QAFN
		,,	1	-	-	-	1004517	---------	QAF,QWA,QYC4,QYF4,QZC2
		,,	-	1	-	1			
		,,	-	-	1	-	1014425		
4	30700-ZJ1-841	CAP ASSY., NOISE SUPPRESSOR -	2	2	2	2			
5	31620-ZG5-013	RECTIFIER ASSY., REGULATOR (20A)	1	-	-	-	---------	1004404	QAF,QYF4
			-	-	1	-	---------	1013037	QAF,QAF6,QYF,QYF4,TAE2
	31620-ZG5-023	----------	1	-	-	-	1004405	1006022	QAF,QYF4
			-	-	1	-	1013038	---------	QAF6
			-	-	1	-	1013038	1016991	QAF,QYF,QYF4,TAE2
	31620-ZG5-033	----------	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1006023	---------	QAF,QYF4
			-	1	-	1			
			-	-	1	-	1016992	---------	QAF,QYF,QYF4,TAE2



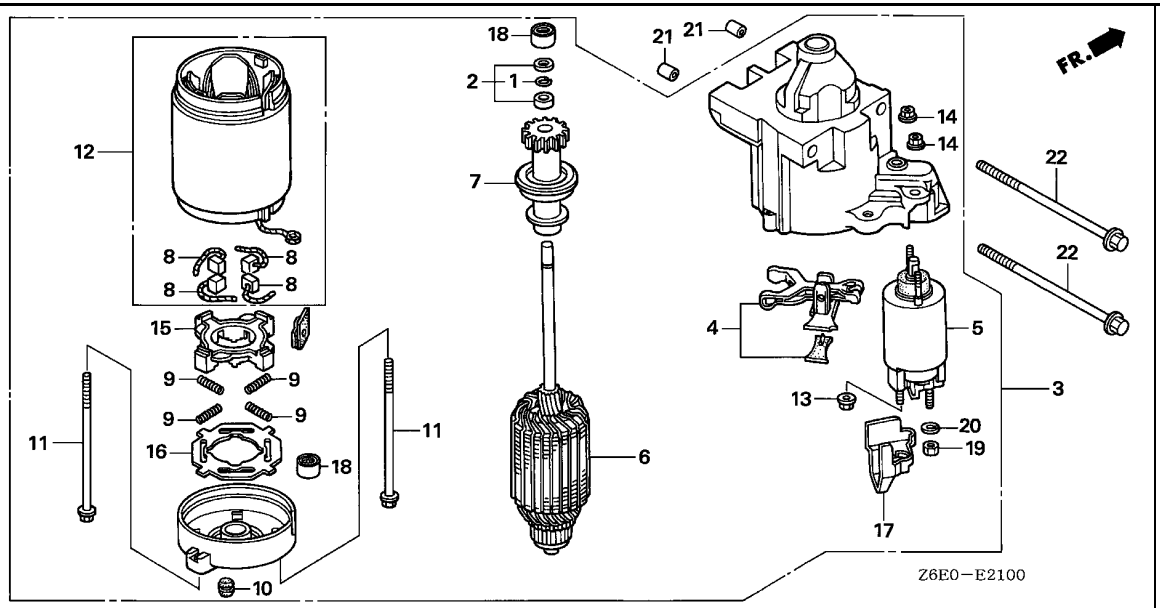
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
6	31630-ZJ1-003	COIL ASSY., CHARGE (12V/3A)	1	-	1	-	---------	---------	QWA,QWA6
7	31630-ZJ1-801	COIL ASSY., CHARGE (12V/20A)	1	-	-	-	---------	1004516	QAF,QYC4,QYF4,QZC2
			-	-	1	-	---------	1014424	QAF,QAF6,QYC4,QYF,QYF4,TAE2
	31630-ZJ1-802		1	-	-	-	---------	---------	QAFN
			1	-	-	-	1004517	---------	QAF,QYC4,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1014425	---------	QAF,QAF6,QYC4,QYF,QYF4,TAE2
8	31710-ZJ1-812	RECTIFIER ASSY. (10A)	1	-	1	-	---------	---------	QWA,QWA6
9	31740-ZJ1-861	DIODE ASSY., ENGINE STOP	1	-	1	-	---------	---------	QAF6,QWA6,QYC4
			1	-	-	-	---------	1004900	QAF,QWA,QYF4,QZC2
			-	-	1	-	---------	1015535	QAF,QWA,QYF,QYF4,TAE2
	31740-ZJ1-862		1	-	-	-	---------	---------	QAFN
			1	-	-	-	1004901	---------	QAF,QWA,QYF4,QZC2
			-	1	-	1			
			-	-	1	-	1015536	---------	QAF,QWA,QYF,QYF4,TAE2
10	32105-ZJ1-800	HARNESS ASSY., SUB WIRE	1	-	1	-	---------	---------	QAF,QAFN,QAF6,QYF,QYF4
			-	1	-	1			
11	63312-ZA7-000	GROMMET, TOOL	1	1	1	1			
12	90014-ZE6-000	BOLT, FLANGE, 6X35(CT200)	2	-	2	-	---------	---------	QWA,QWA6
13	90031-ZE1-000	BOLT, FLANGE, 6X32	2	-	2	-	---------	---------	QWA,QWA6
			8	-	8	-	---------	---------	QAF,QAFN,QAF6,QYC4,QYF,QYF4,QZC2,TAE2
			-	8	-	8			
14	95701-06008-00	BOLT, FLANGE, 6X8	1	1	1	1			
15	31750-Z0A-831	RECTIFIER ASSY., REGULATOR	1	-	1	-	---------	---------	QYC4

STARTER MOTOR

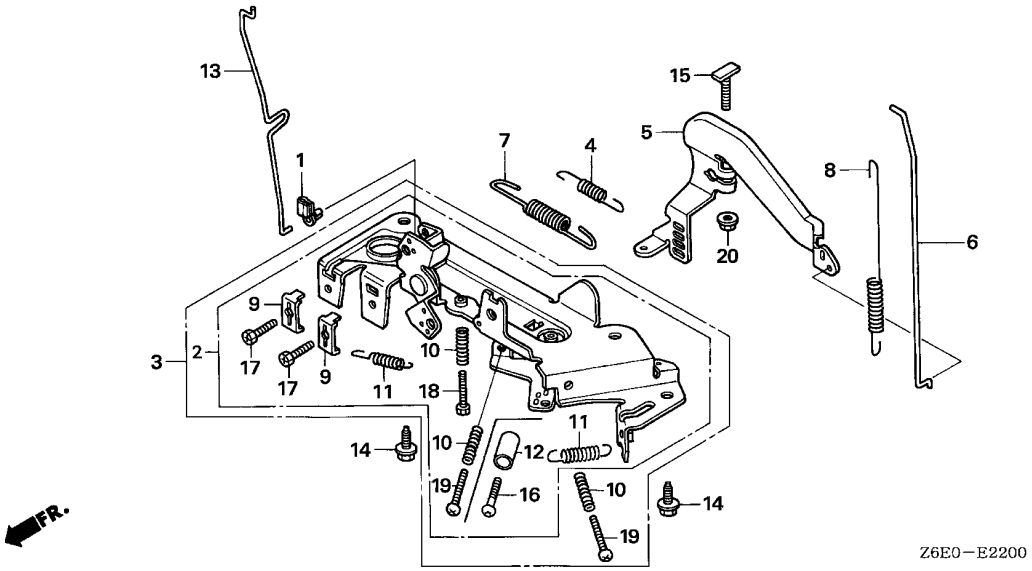


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	6121D5	MOTOR, STARTER	0.3
4	6121B7	LEVER, PINION DRIVE	0.3
5	6121C9	SWITCH, STARTER MAGNETIC	0.3
6	6121A0	ARMATURE, STARTER	0.6
7	6121B0	CLUTCH, OVERRUNNING	0.5
8	6121A9	BRUSH, STARTER	0.6
12	6121D1	YOKE, STARTER	0.6
15	6121B6	HOLDER, STARTER BRUSH	0.5

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	30201-PH9-004	RING, SNAP (DENSO)	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
2	30202-PZ1-003	COLLAR SET, CLUTCH STOP	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
3	31200-ZJ4-831	MOTOR ASSY., STARTER	1	-	-	-	---------	1006022	QAF,QWA,QYC4,QYF4
			-	-	1	-	---------	1016951	
	31200-ZJ4-832		1	-	-	-	---------	---------	QAFN
			1	-	-	-	1006023	---------	QAF,QWA,QYC4,QYF4
			-	1	-	1			
			-	-	1	-	1016952		
4	31203-PH9-004	LEVER, PINION DRIVE	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
5	31204-ZJ1-H01	SWITCH ASSY., MAGNET	1	-	-	-	---------	1006022	QAF,QWA,QYC4,QYF4
			-	-	1	-	---------	1016951	
	31204-ZJ1-H02		1	-	-	-	---------	---------	QAFN
			1	-	-	-	1006023	---------	QAF,QWA,QYC4,QYF4
			-	1	-	1			
			-	-	1	-	1016952		
6	31206-ZG4-801	ARMATURE COMP.	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
7	31207-ZJ4-831	CLUTCH COMP., OVERRUNNING	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
8	31211-PH9-004	BRUSH	4	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	4	4	4			
9	31212-PH9-004	SPRING, BRUSH	4	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	4	4	4			
10	31213-679-004	COVER	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			

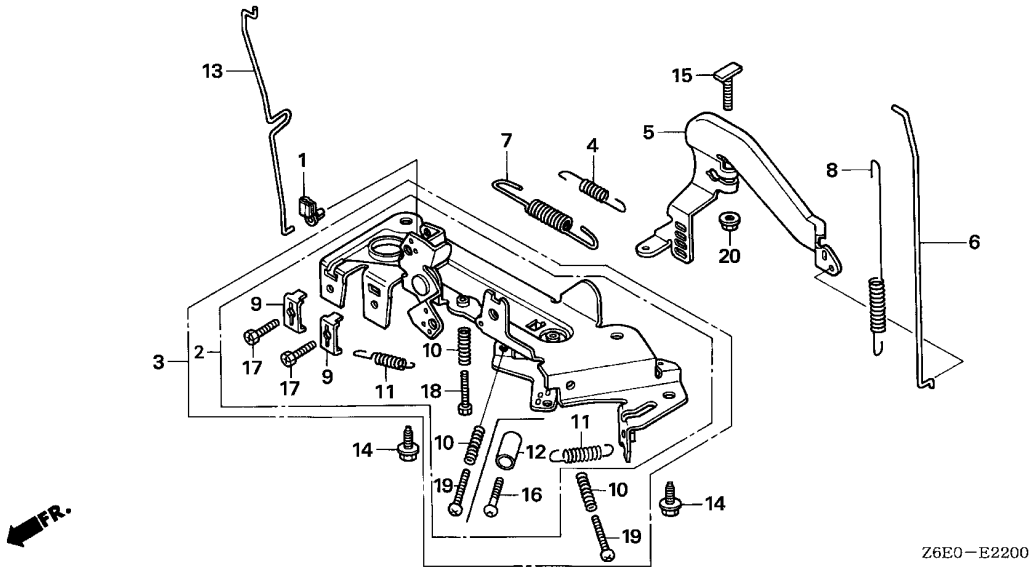


Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
11	31214-PH9-004	BOLT, THROUGH	2	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	2	2	2			
12	31218-P64-N01	YOKE COMP.	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
13	31220-PH9-004	NUT, HEX., 8MM	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
14	31223-PA0-006	NUT, HEX.	2	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	2	2	2			
15	31231-PH9-004	HOLDER, BRUSH	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
16	31233-PH9-004	INSULATOR, BRUSH HOLDER	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
17	31234-ZJ1-H01	COVER, TERMINAL	1	-	-	-	---------	1006022	QAF,QWA,QYC4,QYF4
			-	-	1	-	---------	1016951	
	31234-ZJ1-H02		1	-	-	-	---------	---------	QAFN
			1	-	-	-	1006023	---------	QAF,QWA,QYC4,QYF4
			-	1	-	1			
			-	-	1	-	1016952		
18	91002-ZG4-801	BEARING A	2	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	2	2	2			
19	94001-08200-0S	NUT, HEX., 8MM	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
20	94111-08000	WASHER, SPRING, 8MM	1	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	1	1	1			
21	94301-10120	DOWEL PIN, 10X12	2	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	2	2	2			
22	95701-08110-00	BOLT, FLANGE, 8X110	2	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	2	2	2			

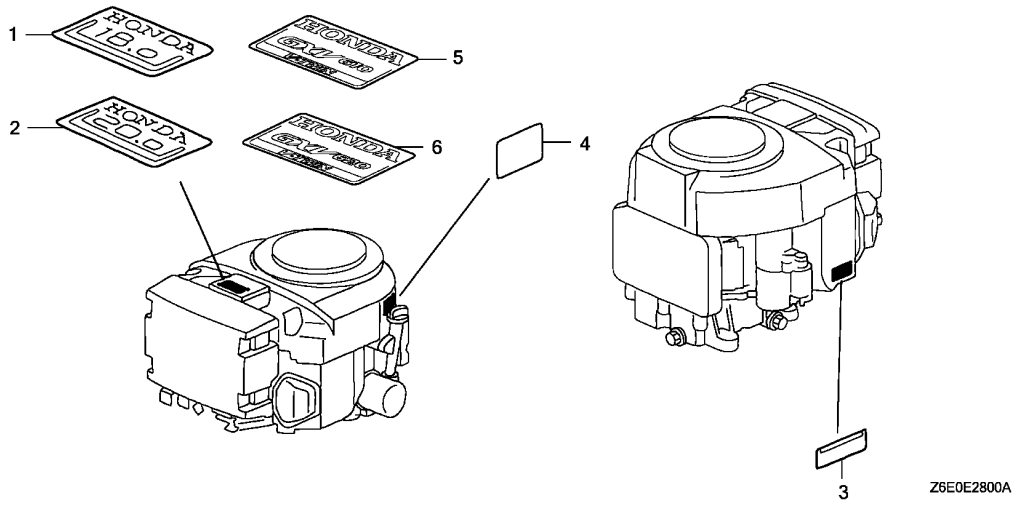


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3		(2)	
	1161A5	CONTROL, THROTTLE/GOVERNOR ---	0.4
4	1161C1	SPRING, STARTER ----------	0.1
5	1161A0	ARM, GOVERNOR ----------	0.3
6	1161B1	ROD, GOVERNOR ----------	0.3
7	1161C5	SPRING, GOVERNOR ----------	0.1
8	1161C2	SPRING, THROTTLE RETURN ------	0.2
11	1161B7	SPRING, CABLE RETURN ---------	0.1
13	8101R5	ROD, GOVERNOR CHOKE CONTROL --	0.2

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
1	16263-883-W10	JOINT, ROD ----------	1	1	1	1		
2	16500-ZJ1-840	CONTROL ASSY. ----------	1	-	1	-	-------- --------	QAF,QAFN,QAF6,QWA,QWA6,QYF,QZC2
			-	1	-	1		
	16500-ZJ4-830	----------	1	-	1	-	-------- --------	QYC4,QYF4
3	16500-ZN2-U10	CONTROL ASSY. ----------	-	-	1	-	-------- --------	TAE2
4	16534-ZJ1-840	SPRING, STARTER ----------	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16534-ZN1-000	----------	-	-	1	-	-------- --------	TAE2
5	16551-ZJ1-840	ARM, GOVERNOR ----------	1	1	1	1		
6	16555-ZJ4-830	ROD, GOVERNOR ----------	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16555-ZN2-000	----------	-	-	1	-	-------- --------	TAE2
7	16561-ZJ4-830	SPRING, GOVERNOR ----------	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16561-ZJ1-R50	----------	-	-	1	-	-------- --------	TAE2
8	16562-ZJ4-830	SPRING, THROTTLE RETURN -----	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16562-ZN2-010	----------	-	-	1	-	-------- --------	TAE2
9	16576-891-000	HOLDER, CABLE ----------	2	2	2	2		
10	16584-883-300	SPRING, CONTROL ADJUSTING ---	2	2	-	2		
			-	-	2	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
			-	-	3	-	-------- --------	TAE2
11	16592-ZJ1-000	SPRING, CABLE RETURN --------	2	2	2	2		
12	16599-ZG1-M10	COLLAR, STOPPER ----------	1	-	1	-	-------- --------	QYC4,QYF4
13	16611-ZJ4-830	ROD, CHOKE CONTROL ----------	1	1	-	1		
			-	-	1	-	-------- --------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
	16611-ZN2-000	----------	-	-	1	-	-------- --------	TAE2

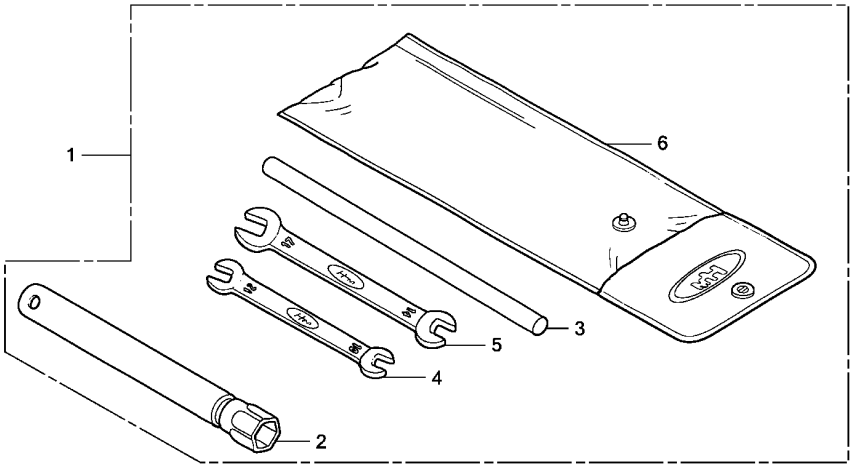


Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.	Parts catalogue code
14	90014-952-000	BOLT, FLANGE, 6X14(CT200) ---	2	2	2	2		
15	90015-ZE3-790	BOLT, GOVERNOR ARM ----------	1	1	1	1		
16	90016-ZJ4-U00	SCREW, RECESSED, 5X28(BLACK)	1	-	1	-	-------- --------	QYC4,QYF4
17	92301-05016-0A	BOLT, RECESSED, 5X16 --------	2	2	2	2		
18	92301-05025-0A	BOLT, RECESSED, 5X25 --------	1	1	1	1		
19	93500-05025-0A	SCREW, PAN, 5X25 ------------	1	-	1	-	-------- --------	QAF,QAFN,QAF6,QWA,QWA6,QYF,QZC2
			-	1	-	1		
	93500-05035-0A	SCREW, PAN, 5X35 ------------	-	-	2	-	-------- --------	TAE2
20	94050-06000	NUT, FLANGE, 6MM ------------	1	1	1	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

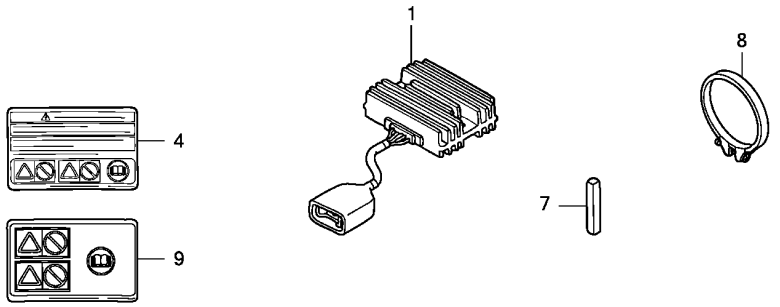
Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	87101-ZJ0-831	EMBLEM (18.0) ----------	1	-	-	-	---------	1004516	QAF,QWA,QYC4,QYF4,QZC2
2	87101-ZJ1-841	MARK, EMBLEM (20.0) ----------	-	-	1	-	---------	1014424	
3	87152-ZJ4-010	LABEL, SPECIFICATION (GXV610)	1	-	-	-	---------	---------	QAF,QWA,QYC4,QYF4,QZC2
	87152-ZJ6-010	LABEL, SPECIFICATION (GXV620)	-	-	1	-			
4	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	-	1	-	---------	---------	QAF6,QWA,QWA6,QYC4,QYF,QYF4,TAE2
	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	(1)	-	(1)	-	---------	---------	QAF6,QWA,QWA6,QYC4,QYF,QYF4,TAE2
5	87101-Z6E-000	MARK, EMBLEM (GXV610) ----------	1	-	-	-	---------	---------	QAFN
			1	-	-	-	1004517	---------	QAF,QWA,QYC4,QYF4,QZC2
			-	1	-	-			
6	87101-Z6F-000	MARK, EMBLEM (GXV620) ----------	-	-	1	-	1014425		
			-	-	-	1			



Z6E0E2900A

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	89000-ZE1-000	TOOL KIT ----------	(1)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	(1)	(1)			
2	89218-ZE1-000	WRENCH COMP., SPARK PLUG ----	1	-	1	-	---------	---------	QYC4,QYF4
			(1)	-	(1)	-	---------	---------	QAF,QAFN,QAF6,QWA,QWA6,QYF,TAE2
			-	(1)	-	(1)			
3	89219-805-000	HANDLE, BOX WRENCH ----------	(1)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	(1)	(1)			
4	99001-10120	SPANNER, 10X12 ----------	(1)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	(1)	(1)			
5	99001-14170	SPANNER, 14X17 ----------	(1)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	(1)	(1)			
6	99008-02300	BAG, TOOL, 230MM ----------	(1)	-	-	-	---------	---------	QAF,QAFN,QWA,QYC4,QYF4
			-	(1)	(1)	(1)			



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
NO INFORMATION ----------			

Ref. No.	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
1	31750-769-751	RECTIFIER ASSY., REGULATOR ··	1	-	-	-	--------	--------	QZC2
4	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	-	1	-	--------	--------	QAF,QAFN,QZC2
			-	1	-	1			
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9	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	1	-	1	-	--------	--------	QAF,QAFN,QZC2
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HONDA

The Power of Dreams

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PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

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CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	001

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-15	6	L	17220-ZJ4-830	CASE COMP., AIR CLEANER	1	-	-	-	--------	1006343	QAF, QWA, QYC4, QYF4, QZC2
					-	-	1	-	--------	1017603	QAF, QAF6, QWA, QWA6, QYC4, QYF, QYF4
		T	17220-Z6E-000	.....	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1006344	--------	QAF, QWA, QYC4, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017604	--------	QAF, QAF6, QWA, QWA6, QYC4, QYF, QYF4
	18	T	90634-ZL8-H00	CAP, SEALING	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1006344	--------	QAF, QWA, QYC4, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017604	--------	QAF, QAF6, QWA, QWA6, QYC4, QYF, QYF4
	19	T	95002-02100	CLIP, TUBE (B10)	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1006344	--------	QAF, QWA, QYC4, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017604	--------	QAF, QAF6, QWA, QWA6, QYC4, QYF, QYF4
E-18	4		16850-Z6H-U10	TUBE COMP., FUEL (FKM)	-	-	1	-	1003444	1016991	TAE2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13Z6E602

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
		A	16850-Z6H-U11	.....	-	-	1	-	1016992	-------	TAE2
	24		95002-41050-08	CLAMP, TUBE (D10.5)	-	-	1	-	1003444	1016991	TAE2
		A	95002-41000-08	CLAMP, TUBE (D10)	-	-	1	-	1016992	-------	TAE2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
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HONDA
POWER PRODUCTS

PARTS CATALOGUE NEWS

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NEWS NO.	002

GXV620R1-QWA and QYF types sales information

NOTE: This Parts Catalogue News explains only the parts of the different model that are produced to conform to addition of the GXV620R1-QWA and QYF types.
As for the parts not listed on this Parts Catalogue News, use the parts of the GXV620U1-QWA and QYF types.

・Models, parts catalogue codes and applicable serial numbers

Model	Type		Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GXV620U1	QWA	Base type	QWA	GJAGK-1000001~	BG26B A/B
GXV620R1	QWA	Additional type	QWA		BG26B B
GXV620U1	QYF	Base type	QYF		BG26B A/B
GXV620R1	QYF	Additional type	QYF		BG26B B

・Features of each type

		Base type	Additional type	Base type	Additional type
Specifications \ Model		GXV620U1	GXV620R1	GXV620U1	GXV620R1
Specifications \ Type		QWA	QWA	QYF	QYF
Crankshaft	25.4mm Ø Straight	●	●	●	●
	28.575mm Ø Straight				
Recoil starter		●	●		
Starter motor		●	●	●	●
Air cleaner		●	●	●	●

BOOKNo.:13Z6E602

Block No.	Ref. No.	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Base Part No.	Parts catalogue code
E-20	6	31630-ZJ1-013	COIL ASSY., CHARGE (12V/3A) ..	-	-	-	1	31630-ZJ1-003	QWA
E-28	3		LABEL, SPECIFICATION (GXV620)	-	-	-	0	87152-ZJ6-010	

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HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

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PARTS CATALOGUE - CORRECTED

Printed in Japan

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PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	003

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-3	1	L	12000-ZJ4-405	BARREL ASSY., CYLINDER	1	-	1	-	-------	-------	QAF6, QWA6, QYC4
					1	-	-	-	-------	1006343	QAF, QWA, QYF4, QZC2
					-	-	1	-	-------	1017603	QAF, QWA, QYF, QYF4, TAE2
		T	12000-ZJ4-415	.....	1	-	-	-	-------	-------	QAFN
					1	-	-	-	1006344	-------	QAF, QWA, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017604	-------	QAF, QWA, QYF, QYF4, TAE2
E-9	9	L	14730-ZJ1-841	LIFTER ASSY., VALVE	1	-	1	-	-------	-------	QAF6, QWA6, QYC4
					1	-	-	-	-------	1006343	QAF, QWA, QYF4, QZC2
					-	-	1	-	-------	1017515	QAF, QWA, QYF, QYF4, TAE2
		T	14730-ZJ1-842	.....	1	-	-	-	-------	-------	QAFN
					1	-	-	-	1006344	-------	QAF, QWA, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017516	-------	QAF, QWA, QYF, QYF4, TAE2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

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HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

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CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	004

GXV610R1-QWA/QYF4/QZC2 and GXV620R1-QYF4/TAE2 types sales information

NOTE: This Parts Catalogue News explains only the parts of the different model that are produced to conform to addition of the GXV610R1-QWA/QYF4/QZC2 and GXV620R1-QYF4/TAE2 types.
As for the parts not listed on this Parts Catalogue News, use the parts of the GXV610U1-QWA/QYF4/QZC2 and GXV620U1-QYF4/TAE2 types.

BOOKNo. :13Z6E602

・Models, parts catalogue codes and applicable serial numbers

Model	Type		Parts catalogue type	Applicable engine serial No.	Applicable carburetor identification No.
GXV610U1	QWA	Base type	QWA	GJAFK-1000001~	BG23B A/B
GXV610R1	QWA	Additional type	QWA		BG23B B
GXV610U1	QYF4	Base type	QYF4		BG23B A/B
GXV610R1	QYF4	Additional type	QYF4		BG23B B
GXV610U1	QZC2	Base type	QZC2		BG23D A
GXV610R1	QZC2	Additional type	QZC2		BG23D B
GXV620U1	QYF4	Base type	QYF4	GJAGK-1000001~	BG26B A/B
GXV620R1	QYF4	Additional type	QYF4		BG26B B
GXV620U1	TAE2	Base type	TAE2		BK04A A
GXV620R1	TAE2	Additional type	TAE2		

・Features of each type

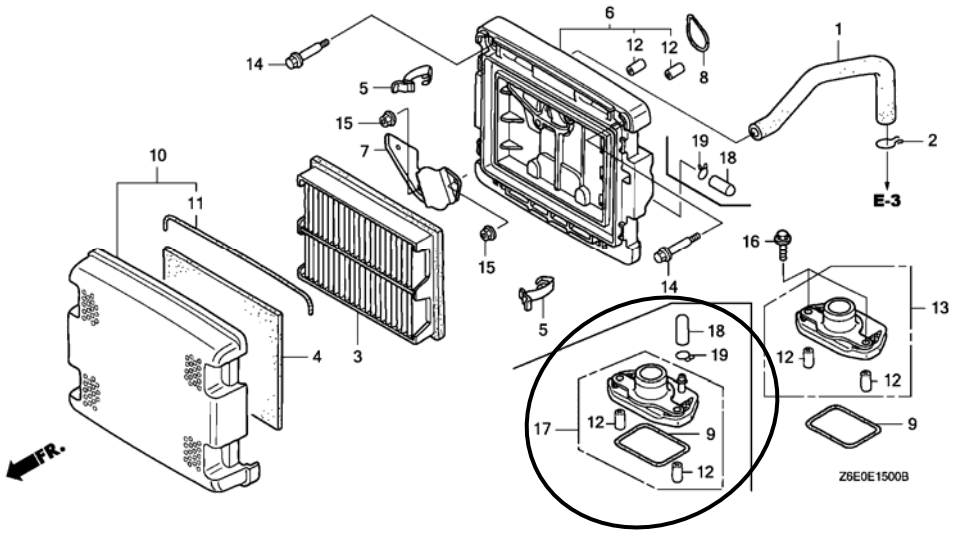
Specifications		Base type	Additional type	Base type	Additional type	Base type	Additional type
Model		GXV610U1	GXV610R1	GXV610U1	GXV610R1	GXV610U1	GXV610R1
Type		QWA	QWA	QYF4	QYF4	QZC2	QZC2
Crankshaft	25.4mm Ø Straight	●	●	●	●	●	●
	28.575mm Ø Straight						
Recoil starter		●	●			●	●
Starter motor		●	●	●	●		
Air cleaner		●	●	●	●	●	●

・Features of each type

Specifications		Base type	Additional type	Base type	Additional type
Model		GXV620U1	GXV620R1	GXV620U1	GXV620R1
Type		QYF4	QYF4	TAE2	TAE2
Crankshaft	25.4mm Ø Straight	●	●		
	28.575mm Ø Straight			●	●
Recoil starter					
Starter motor		●	●	●	●
Air cleaner		●	●		

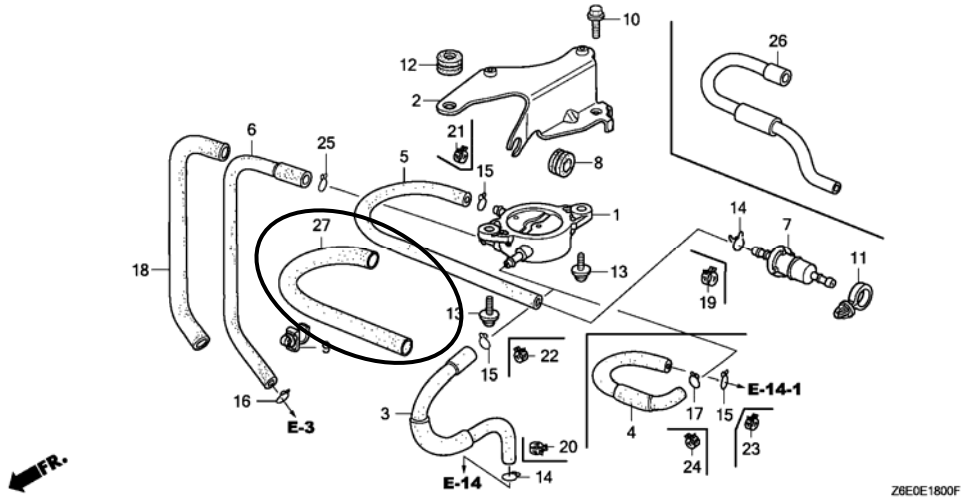
Block No.	Ref. No.	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Base Part No.	Parts catalogue code
E-14	8	16100-ZJ4-V12	CARBURETOR ASSY. (BG23D B) ...	-	1	-	-	16100-ZJ4-V11	QZC2

E-15 AIR CLEANER



E-15	13		JOINT B, CONNECTING TUBE	-	-	-	0	17418-ZN1-000	TAE2
	17	17415-Z6G-000	JOINT B, CONNECTING TUBE	-	-	-	1		TAE2
	18	90634-ZL8-H00	CAP, SEALING	-	-	-	1		TAE2
	19	95002-02100	CLIP, TUBE (B10)	-	-	-	1		TAE2

E-18 FUEL PUMP



Block No.	Ref. No.	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Base Part No.	Parts catalogue code
E-18	27	95003-36009-20	TUBE, VINYL, 11X13X90 (95003-36001-10M)	-	-	-	1		TAE2
E-20	6	31630-ZJ1-013	COIL ASSY., CHARGE (12V/3A) ..	-	1	-	-	31630-ZJ1-003	QWA
E-22	4	16534-ZN1-010	SPRING, STARTER	-	-	-	1	16534-ZN1-000	TAE2
E-28	3		LABEL, SPECIFICATION (GXV610)	-	0	-	-	87152-ZJ4-010	
			LABEL, SPECIFICATION (GXV620)	-	-	-	0	87152-ZJ6-010	
	4	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	-	(1)	-	-		QZC2
E-40	9		MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	-	0	-	-	87516-ZH7-810	QZC2

April 06, 2008

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	005

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-8	1	L	13010-ZJ1-841	RING SET, PISTON (STD.) (NIPPON)	2	-	-	-	-------	-------	QYC4
					2	-	-	-	-------	1006343	QAF, QWA, QYF4, QZC2
					-	-	2	-	-------	1017603	
		L	13011-ZJ1-841	RING SET, PISTON (0.25) (NIPPON)	(2)	-	-	-	-------	-------	QYC4
					(2)	-	-	-	-------	1006343	QAF, QWA, QYF4, QZC2
					-	-	(2)	-	-------	1017603	
		L	13012-ZJ1-841	RING SET, PISTON (0.50) (NIPPON)	(2)	-	-	-	-------	-------	QYC4
					(2)	-	-	-	-------	1006343	QAF, QWA, QYF4, QZC2
					-	-	(2)	-	-------	1017603	
		L	13013-ZJ1-841	RING SET, PISTON (0.75) (NIPPON)	(2)	-	-	-	-------	-------	QYC4
					(2)	-	-	-	-------	1006343	QAF, QWA, QYF4, QZC2
					-	-	(2)	-	-------	1017603	
		T	13010-Z5H-004	RING SET, PISTON (STD.) (TEIKOKU)	2	-	-	-	-------	-------	QAFN

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
					2	–	–	–	1006344	--------	QAF, QWA, QYF4, QZC2
					–	2	–	2			
					–	–	2	–	1017604		
		T	13011-Z5H-004	RING SET, PISTON (0.25) (TEIKOKU)	(2)	–	–	–	--------	--------	QAFN
					(2)	–	–	–	1006344	--------	QAF, QWA, QYF4, QZC2
					–	(2)	–	(2)			
					–	–	(2)	–	1017604		
		T	13012-Z5H-004	RING SET, PISTON (0.50) (TEIKOKU)	(2)	–	–	–	--------	--------	QAFN
					(2)	–	–	–	1006344	--------	QAF, QWA, QYF4, QZC2
					–	(2)	–	(2)			
					–	–	(2)	–	1017604		
		T	13013-Z5H-004	RING SET, PISTON (0.75) (TEIKOKU)	(2)	–	–	–	--------	--------	QAFN
					(2)	–	–	–	1006344	--------	QAF, QWA, QYF4, QZC2
					–	(2)	–	(2)			
					–	–	(2)	–	1017604		
	2	L	13101-ZJ1-840	PISTON (STD.)	2	–	–	–	--------	--------	QYC4
					2	–	–	–	--------	1006343	QAF, QWA, QYF4, QZC2
					–	–	2	–	--------	1017603	
		L	13102-ZJ1-840	PISTON (0.25)	(2)	–	–	–	--------	--------	QYC4
					(2)	–	–	–	--------	1006343	QAF, QWA, QYF4, QZC2
					–	–	(2)	–	--------	1017603	
		L	13103-ZJ1-840	PISTON (0.50)	(2)	–	–	–	--------	--------	QYC4
					(2)	–	–	–	--------	1006343	QAF, QWA, QYF4, QZC2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
					–	–	(2)	–	-------	1017603	
		L	13104-ZJ1-840	PISTON (0.75)	(2)	–	–	–	-------	-------	QYC4
					(2)	–	–	–	-------	1006343	QAF,QWA,QYF4,QZC2
					–	–	(2)	–	-------	1017603	
		T	13101-ZJ1-841	PISTON (STD.)	2	–	–	–	-------	-------	QAFN
					2	–	–	–	1006344	-------	QAF,QWA,QYF4,QZC2
					–	2	–	2			
					–	–	2	–	1017604		
		T	13102-ZJ1-841	PISTON (0.25)	(2)	–	–	–	-------	-------	QAFN
					(2)	–	–	–	1006344	-------	QAF,QWA,QYF4,QZC2
					–	(2)	–	(2)			
					–	–	(2)	–	1017604		
		T	13103-ZJ1-841	PISTON (0.50)	(2)	–	–	–	-------	-------	QAFN
					(2)	–	–	–	1006344	-------	QAF,QWA,QYF4,QZC2
					–	(2)	–	(2)			
					–	–	(2)	–	1017604		
		T	13104-ZJ1-841	PISTON (0.75)	(2)	–	–	–	-------	-------	QAFN
					(2)	–	–	–	1006344	-------	QAF,QWA,QYF4,QZC2
					–	(2)	–	(2)			
					–	–	(2)	–	1017604		

May 04, 2008

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	006

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-15	13	L	17418-ZN1-000	JOINT B, CONNECTING TUBE	-	-	1	-	--------	1017723	TAE2
	17	T	17415-Z6G-000	JOINT B, CONNECTING TUBE	-	-	1	-	1017724	--------	TAE2
					-	-	-	1	--------	--------	TAE2
	18	T	90634-ZL8-H00	CAP, SEALING	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1006344	--------	QAF, QWA, QYC4, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017604	--------	QAF, QAF6, QWA, QWA6, QYC4, QYF, QYF4
					-	-	1	-	1017724	--------	TAE2
	19	T	95002-02100	CLIP, TUBE (B10)	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1006344	--------	QAF, QWA, QYC4, QYF4, QZC2
					-	1	-	1			
					-	-	1	-	1017604	--------	QAF, QAF6, QWA, QWA6, QYC4, QYF, QYF4
					-	-	1	-	1017724	--------	TAE2
E-18	3	T	16850-Z6C-841	TUBE COMP. A, FUEL (FKM)	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1001199	--------	QAF, QWA, QYC4, QYF4, QZC2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
					–	1	–	1	--------	--------	QAF,QYF
					–	–	1	–	1003444	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
					–	–	–	1	--------	--------	QWA
		D	16850-Z6C-842	.....	–	1	–	1	--------	--------	QYF4,QZC2
					–	1	–	–	--------	--------	QWA
	4	T	16850-Z6H-U11	TUBE COMP., FUEL (FKM)	–	–	1	–	1016992	--------	TAE2
		D	16850-Z6H-U12	.....	–	–	–	1	--------	--------	TAE2
	5	T	16852-Z6F-U11	TUBE B, FUEL (FKM)	–	–	1	–	1003444	--------	TAE2
		D	16852-Z6F-U12	.....	–	–	–	1	--------	--------	TAE2
	26	T	16855-Z6C-841	TUBE COMP. B, FUEL (FKM)	1	–	–	–	--------	--------	QAFN
					1	–	–	–	1005991	--------	QAF,QWA,QYC4,QYF4,QZC2
					–	1	–	1	--------	--------	QAF,QYF
					–	–	1	–	1016848	--------	QAF,QAF6,QWA,QWA6,QYC4,QYF,QYF4
					–	–	–	1	--------	--------	QWA
		D	16855-Z6C-842	.....	–	1	–	1	--------	--------	QYF4,QZC2
					–	1	–	–	--------	--------	QWA

July 07, 2008

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	007

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-18	3	L	16850-Z6C-841	TUBE COMP. A, FUEL (FKM)	1	-	-	-	--------	--------	QAFN
					1	-	-	-	1001199	--------	QAF, QWA, QYC4, QYF4, QZC2
					-	1	-	-	--------	--------	QAF
					-	-	1	-	1003444	--------	QAF6, QWA6, QYC4
					-	-	1	-	1003444	1020503	QAF, QWA, QYF, QYF4
					-	-	-	1	--------	1020503	QAF, QWA, QYF
		T	16850-Z6C-842	.....	-	1	-	1	--------	--------	QYF4, QZC2
					-	1	-	-	--------	--------	QWA
					-	-	1	1	1020504	--------	QAF, QWA, QYF
					-	-	1	-	1020504	--------	QYF4
	4	L	16850-Z6H-U11	TUBE COMP., FUEL (FKM)	-	-	1	-	1016992	1020503	TAE2
		T	16850-Z6H-U12	.....	-	-	1	-	1020504	--------	TAE2
					-	-	-	1	--------	--------	TAE2
	5	L	16852-Z6F-U11	TUBE B, FUEL (FKM)	-	-	1	-	1003444	1020503	TAE2
		T	16852-Z6F-U12	.....	-	-	1	-	1020504	--------	TAE2
					-	-	-	1	--------	--------	TAE2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13Z6E602

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
	26	L	16855-Z6C-841	TUBE COMP. B, FUEL (FKM)	1	-	-	-	-------	-------	QAFN
					1	-	-	-	1005991	-------	QAF,QWA,QYC4,QYF4,QZC2
					-	1	-	-	-------	-------	QAF
					-	-	1	-	1016848	-------	QAF6,QWA6,QYC4
					-	-	1	-	1016848	1020503	QAF,QWA,QYF,QYF4
					-	-	-	1	-------	1020503	QAF,QWA,QYF
		T	16855-Z6C-842	.....	-	1	-	1	-------	-------	QYF4,QZC2
					-	1	-	-	-------	-------	QWA
					-	-	1	1	1020504	-------	QAF,QWA,QYF
					-	-	1	-	1020504	-------	QYF4

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

July 20, 2008

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	008

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-18	3	L	16850-Z6C-841	TUBE COMP. A, FUEL (FKM)	1	-	-	-	-------	1007645	QAFN
					1	-	-	-	1001199	-------	QYC4
					1	-	-	-	1001199	1007645	QAF, QWA, QYF4, QZC2
					-	1	-	-	-------	1007645	QAF
					-	-	1	-	1003444	-------	QAF6, QWA6, QYC4
					-	-	1	-	1003444	1020503	QAF, QWA, QYF, QYF4
					-	-	-	1	-------	1020503	QAF, QWA, QYF
		T	16850-Z6C-842	.....	1	1	-	-	1007646	-------	QAF, QAFN
					1	-	-	-	1007646	-------	QWA, QYF4, QZC2
					-	1	-	1	-------	-------	QYF4, QZC2
					-	1	-	-	-------	-------	QWA
					-	-	1	1	1020504	-------	QAF, QWA, QYF
					-	-	1	-	1020504	-------	QYF4
	26	L	16855-Z6C-841	TUBE COMP. B, FUEL (FKM)	1	-	-	-	-------	1007645	QAFN
					1	-	-	-	1005991	-------	QYC4
					1	-	-	-	1005991	1007645	QAF, QWA, QYF4, QZC2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13Z6E602

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
					-	1	-	-	-------	1007645	QAF
					-	-	1	-	1016848	-------	QAF6,QWA6,QYC4
					-	-	1	-	1016848	1020503	QAF,QWA,QYF,QYF4
					-	-	-	1	-------	1020503	QAF,QWA,QYF
		T	16855-Z6C-842	.....	1	1	-	-	1007646	-------	QAF,QAFN
					1	-	-	-	1007646	-------	QWA,QYF4,QZC2
					-	1	-	1	-------	-------	QYF4,QZC2
					-	1	-	-	-------	-------	QWA
					-	-	1	1	1020504	-------	QAF,QWA,QYF
					-	-	1	-	1020504	-------	QYF4

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

September 28, 2008

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	009

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-14	8	L	16100-ZJ4-V11	CARBURETOR ASSY. (BG23D A) ...	1	-	-	-	-------	1001966	QZC2
		T	16100-ZJ4-V12	CARBURETOR ASSY. (BG23D B) ...	1	-	-	-	1001967	-------	QZC2
					-	1	-	-	-------	-------	QZC2

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

April 19, 2009

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	010

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-20	6	E	31630-ZJ1-003	*PARTS NO. DELETION							
		T	31630-ZJ1-013	COIL ASSY., CHARGE (12V/3A) ..	1	1	1	1	-------	-------	QWA, QWA6

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO. DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

August 08, 2009

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

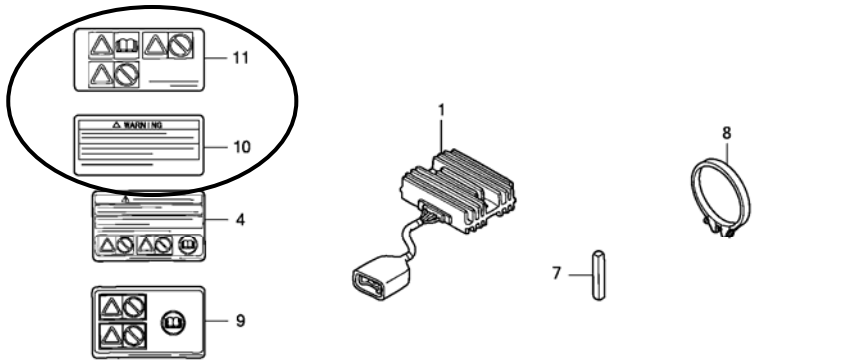
Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	011

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-28	4		87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	1	1	-	-	-------	1008117	QWA, QYF4
					1	-	1	1	-------	-------	QYC4, QYF, TAE2
					-	-	1	1	-------	-------	QAF6, QWA, QWA6, QYF4
		L	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN JAPAN)	(1)	(1)	-	-	-------	1008117	QWA, QYF4
					(1)	-	(1)	(1)	-------	-------	QYC4, QYF, TAE2
					-	(1)	-	-	-------	1008117	QZC2
					-	-	(1)	(1)	-------	-------	QAF6, QWA, QWA6, QYF4
		D	87519-ZH7-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	1	-	-	1008118	-------	QYF4
		A	87516-ZH7-010	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	1	1	-	-	1008118	-------	QWA

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO. DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

E-40 OTHER PARTS



Z6E0E4000C

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-40	4	L	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	1	-	-	-------	1008117	QAF,QAFN,QZC2
					-	-	1	1	-------	-------	QAF
		L	87516-ZH7-800	MARK, OPERATOR CAUTION (FRENCH)(MADE IN JAPAN)	1	-	-	-	-------	-------	QYC4
					1	-	-	-	-------	1008117	QAF,QAFN,QWA,QYF4,QZC2
					-	1	-	-	-------	1008117	
					-	-	1	1			
	9	L	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	1	1	-	-	-------	1008117	QAF,QAFN
					1	-	-	-	-------	1008117	QZC2
					-	-	1	1	-------	-------	QAF
	10	D	87516-ZH7-010	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	1	-	-	1008118	-------	QYF4

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
T:APPLICATION CORRECTION Z:REMARKS CHANGE

BOOKNo.:13Z6E602

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
		D	87516-ZH7-801	MARK, OPERATOR CAUTION (FRENCH)(MADE IN JAPAN)	1	-	-	-	1008118	-------	QAF,QAFN,QWA,QYF4,QZC2
					-	1	-	-	1008118		
	11	D	87519-ZH7-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	1	-	-	1008118	-------	QWA,QZC2
					-	1	-	-	1008118	-------	QAF

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T:APPLICATION CORRECTION Z:REMARKS CHANGE

August 31, 2009

HONDA POWER PRODUCTS

PARTS CATALOGUE NEWS

Honda Motor Co., Ltd. Service Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13Z6E602
PARTS CATALOGUE NEWS	GXV610U1 GXV610R1 GXV620U1 GXV620R1
NEWS NO.	012

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
E-28	4	L	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	1	1	-	-	-------	1008117	QWA, QYF4
					1	-	1	-	-------	-------	QAF6, QWA6, QYC4
					-	-	1	1	-------	1021863	QWA, QYF, QYF4, TAE2
		L	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH) (MADE IN JAPAN)	(1)	(1)	-	-	-------	1008117	QWA, QYF4
					(1)	-	-	-	-------	-------	QYC4
					-	(1)	-	-	-------	1008117	QZC2
					-	-	(1)	(1)	-------	1021863	QAF6, QWA, QWA6, QYC4, QYF, QYF4, TAE2
		T	87519-ZH7-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	1	-	-	1008118	-------	QYF4
					-	-	1	1	1021864	-------	QYF4
		T	87516-ZH7-010	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	1	1	-	-	1008118	-------	QWA
					-	-	1	1	1021864	-------	QWA, QYF, TAE2
E-40	4	L	87516-ZH7-000	MARK, OPERATOR CAUTION (ENGLISH) (MADE IN JAPAN)	1	1	-	-	-------	1008117	QAF, QAFN, QZC2
					-	-	1	1	-------	1021863	QAF

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BOOKNo.:13Z6E602

Block No.	Ref. No.	Note	Part No.	Description	Reqd.QTY GXV 610 U1	GXV 610 R1	GXV 620 U1	GXV 620 R1	Serial No.		Parts catalogue code
		L	87516-ZH7-800	MARK, OPERATOR CAUTION (FRENCH)(MADE IN JAPAN)	1	-	1	-	-------	-------	QAF6,QWA6,QYC4
					1	-	-	-	-------	1008117	QAF,QAFN,QWA,QYF4,QZC2
					-	1	-	-	-------	1008117	
					-	-	1	-	-------	1021863	QAF,QWA,QYF,QYF4,TAE2
					-	-	-	1	-------	1021863	
	9	L	87516-ZH7-810	MARK, OPERATOR CAUTION (PICTOGRAPH)(MADE IN JAPAN)	1	1	-	-	-------	1008117	QAF,QAFN
					1	-	-	-	-------	1008117	QZC2
					-	-	1	1	-------	1021863	QAF
	10	T	87516-ZH7-010	MARK, OPERATOR CAUTION (ENGLISH)(MADE IN JAPAN)	1	1	-	-	1008118	-------	QYF4
					-	-	1	1	1021864	-------	QAF,QYF4
		T	87516-ZH7-801	MARK, OPERATOR CAUTION (FRENCH)(MADE IN JAPAN)	1	-	-	-	1008118	-------	QAF,QAFN,QWA,QYF4,QZC2
					-	1	-	-	1008118		
					-	-	1	-	1021864	-------	QAF,QWA,QYF,QYF4,TAE2
					-	-	-	1	1021864		
	11	T	87519-ZH7-000	MARK, OPERATOR CAUTION (PICTOGRAPH)	1	1	-	-	1008118	-------	QWA,QZC2
					-	1	-	-	1008118	-------	QAF
					-	-	1	1	1021864	-------	QAF,QWA,QYF,TAE2

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